



Regulators that maintain desired upstream pressure by varying the flow in response to changes in upstream pressure

Product Selection Guide

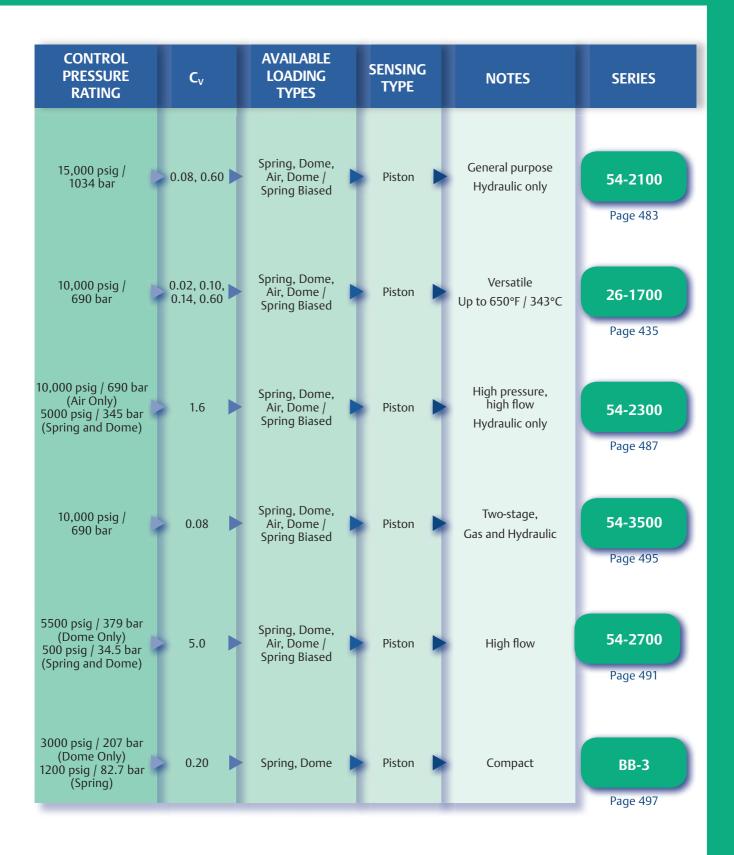
Don't know where to start? This guide lists TESCOM relief/backpressure regulators by control pressures, flow rates and loading and sensing types to help you find the right product in this catalog

431

Quick Find List Know the model number? Here are TESCOM pressure reducing regulators listed in numerical/alphabetical order							
Model	Page	Model	Page	Model	Page		
26-1700 Series	435	44-1700 Series	459	54-2100 Series	483		
26-1700F Series	439	44-2300 Series	463	54-2300 Series	487		
26-2300 Series	443	44-2500 Series	467	54-2700 Series	491		
26-2500 Series	447	44-2900 Series	471	54-3500 Series	495		
26-2700 Series	451	44-4700 Series	475	BB-3 Series	497		
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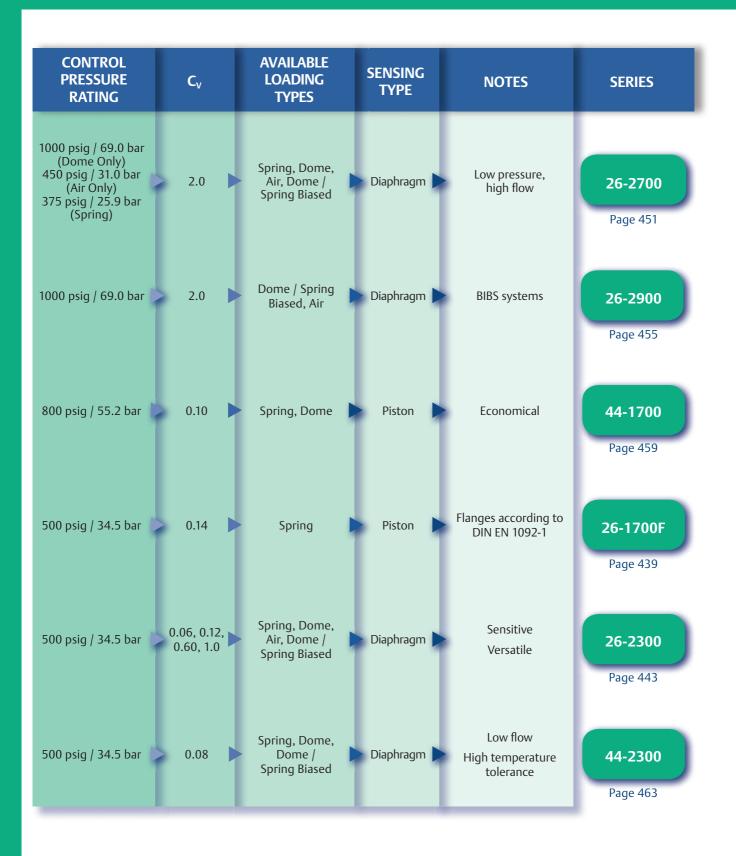
TESCOM

Backpressure Selection Guide



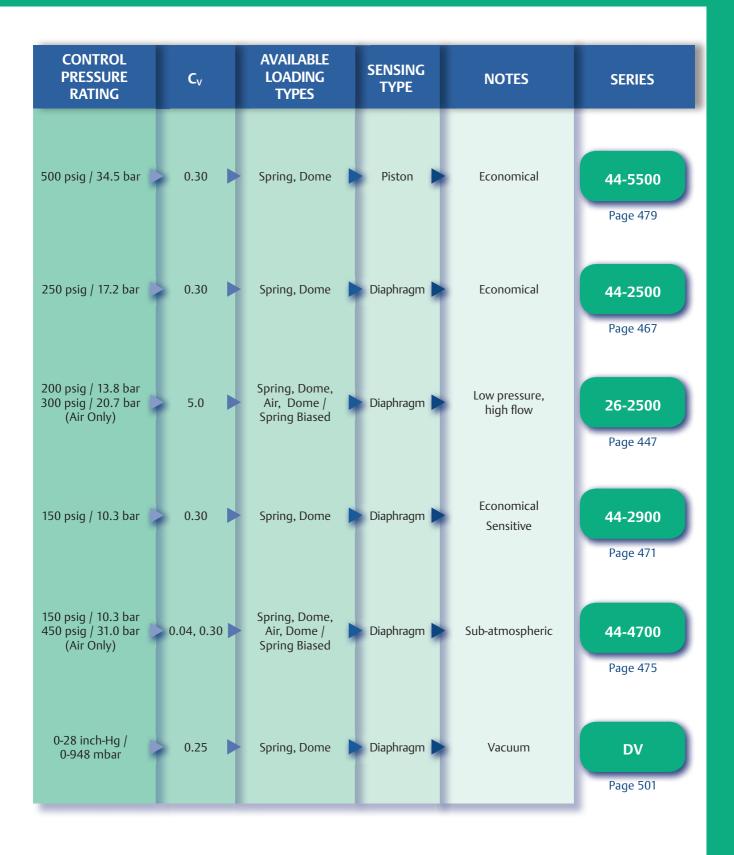


Backpressure Selection Guide





Backpressure Selection Guide





26-1700 Series Regulators - Relief / Backpressure

D26170543X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS *Pressure rating per criteria of ANSI/ASME B31.3*

Maximum Inlet Pressure

10,000 psig / 689 bar

Controlled Pressure Ranges 5-500, 5-800, 10-1500,15-2500, 25-4000, 50-6000, and 200-10,000 psig

0.35-34.5, 0.35-55.2, 0.69-103, 1.03-172, 1.72-276, 3.45-414, and 13.8-689 bar

Design Proof Pressure 150% maximum rated

Leakage Bubble-tight

Operating Temperature -40°F to 165°F / -40°C to 74°C

Flow Capacity C_V = 0.10 (26-17X1 through 26-17X4) C_V = 0.14 (26-17X5 through 26-17X7)

Maximum Operating Torque 40 in-lbs / 4.5 N • m

MEDIA CONTACT MATERIALS

Back-up Ring Teflon[®] Body 316 Stainless Steel

O-Rings

Buna-N Seal

CTFE

Seat

CTFE (26-17X1 through 26-17X4) Teflon® (26-17X5 through 26-17X7)

Trim

300 Series Stainless Steel

Remaining Parts

300 Series Stainless Steel

OTHER

Cleaning CGA 4.1 and ASTM G93

Weight

5 lbs / 2.2 kg

Teflon[®] is a registered trademark of E.I. du Pont de Nemours and Company.



TESCOM 26-1700 Series regulator controls pressures up to 15,000 psig / 1034 bar and is suitable for gas or liquid service.

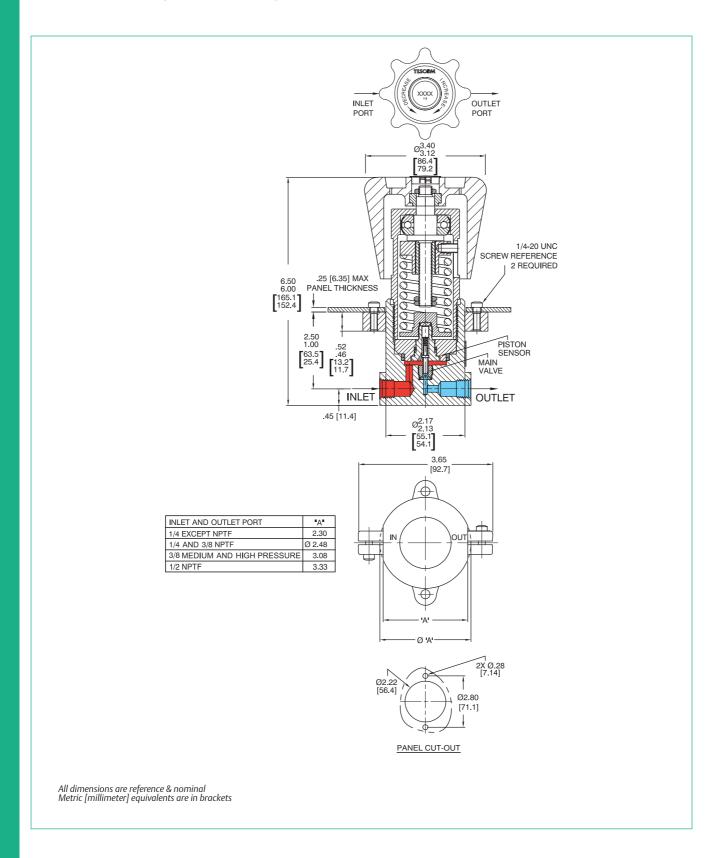
Applications

- Pump discharge pressure control
- Reactor pressure control
- Over-pressurization relief

- Accuracy: ±1% of central pressure range
- NACE Compatible design available
- Wide range of applications due to:
 - Seven different control pressure ranges
 - 200-15,000 psig / 13.8-1034 bar control is optional
 - High flow $C_V = 0.60$ and low flow $C_V = 0.02$ models are available
- Bubble-tight shut-off at all reseat pressures
- Safe and reliable piston-style sensor
- Panel mounting is standard
- Compatible with TESCOM Air Actuators and ER3000 Electropneumatic Controllers



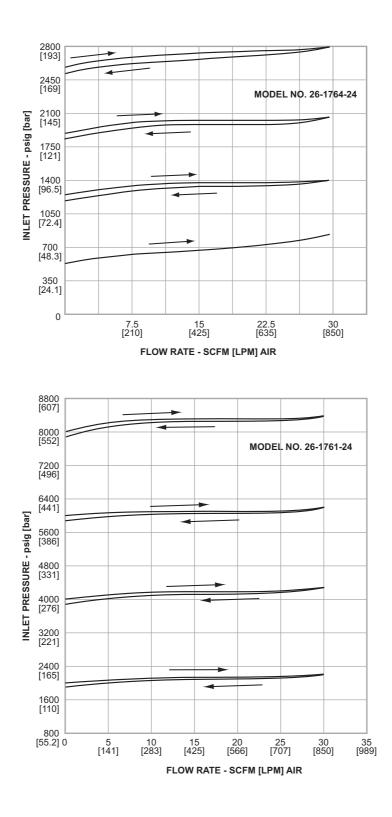
26-1700 Series Regulator Drawing





26-1700 Series Regulator Flow Charts

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.





26-1700 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

Example for selecting a part number:

26-17	6	4	- 2	4	[BLANK]
BASIC SERIES	BODY AND BONNET MATERIAL	CONTROLLED PRESSURE RANGES	INLET AND OUTLET PORT TYPE	INLET AND OUTLET PORT SIZE	OPTIONS
26-17	6 – 316 Stainless Steel	 200-10,000 psig 13.8-689 bar 50-6000 psig 3.45-414 bar 25-4000 psig 1.72-276 bar 15-2500 psig 1.03-172 bar 10-1500 psig 0.69-103 bar 5-800 psig 0.35-55.2 bar 5-500 psig 0.35-34.5 bar 	 1 - SAE 2 - NPTF 3 - MS33649 4 - High Pressure 6 - Medium Pressure 	2 - 1/8" 4 - 1/4" 6 - 3/8" 8 - 1/2"*	[BLANK] - None - 065 - 316 Stainless Steel Wetted - 099 - 200-15,000 psig / 13.8-1034 bar Control Range, C _V = 0.02 - 154 - C _V = 0.02 - 161 - Urethane O-Rings CO₂ Service - 184 - C _V = 0.60, 5000 psig / 345 bar, 1/2" NPTF Ports
*Available	e for NPTF only.			·	



TESCØM[®]

26-1700F Series Regulators - Relief / Backpressure

Europe and Middle East only

D2617FL10141XEN2

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Controlled Pressure Range 5-500 psig / 0.34-34.5 bar

Design Proof Pressure 150% of rated pressure

Design Burst Pressure 400% of rated pressure

Leakage Bubble-tight

Flow Capacity

C_V = 0.14

Operating Temperature -15°F to 165°F / -26°C to 74°C

Maximum Operating Torque 40 in-lbs / 4.5 N•m

MEDIA CONTACT MATERIALS

Body

316L Stainless Steel

Main Valve Seat

Teflon®

Seal CTFE

Back-up Rings

Teflon®

O-Ring Buna-N

Remaining Parts

300 Series Stainless Steel

OTHER

Weight (approximate) DN 15: 8 lbs / 3.6 kg DN 20/25: 11 lbs / 5 kg

Teflon[®] is a registered trademark of E.I. du Pont de Nemours and Company.



TESCOM 26-1700F Series backpressure regulators provide welded flanges according to EN 1092 and are suitable for gas or liquid service.

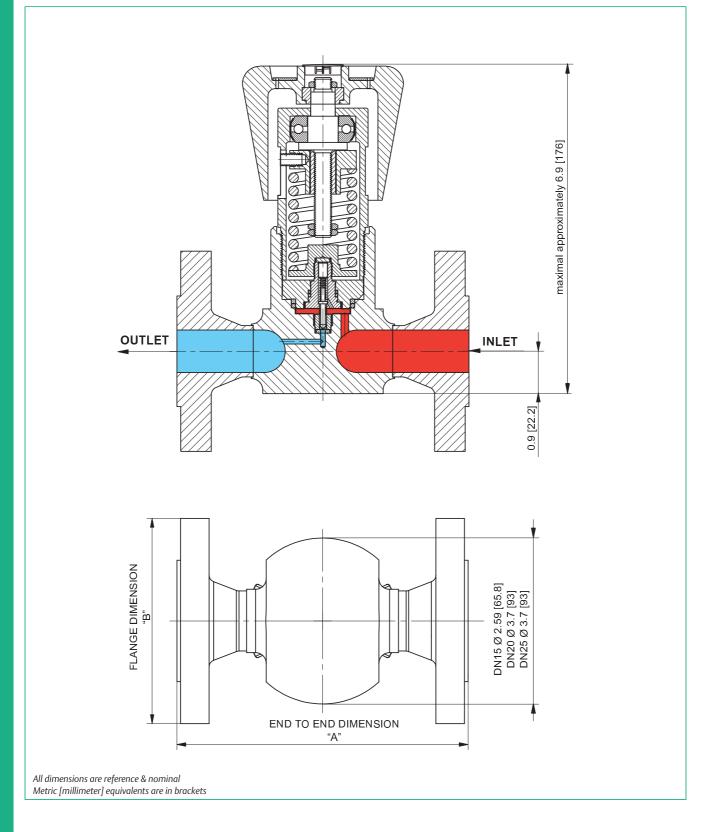
Applications

- Pilot plants (i.e. in the chemical industry)
- Pressure control of reactor or vessel applications

- Flange connections according to DIN EN 1092-1 Type 11 for easy line integration
- Face-to-face dimensions according to DIN EN 558, Row 1
- Connection up to DN 25
- Setpoint repeatability exceeds conventional relief valves
- Bubble-tight shutoff at all reseat pressures
- Safe and reliable piston-style sensor
- Compatible with the Tescom Air Actuator and ER3000 Electropneumatic Controller for remote control
- Other connection standards upon request



26-1700F Series Regulator Drawing

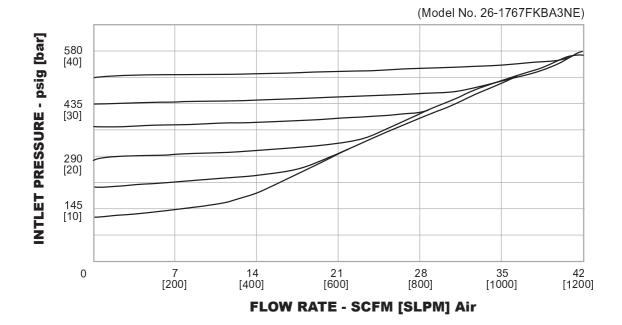




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26-1700F Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.





26-1700F Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

		Ţ	FLANGE					EN	1092-1
26-17	6	7 F		К		В	F	3	N E
BASIC SERIES	BODY AND FLANGE MATERIAL	CONTROLLED PRESSURE RANGE	INLET AND OUTLET PORT TYPE	"A" ±.08" ±2 mm	"B" ±.08" ±2 mm	FLANGE TYPE	GAUGE PORT OPTIONS	FLOW CAPACITY	OPTIONAL ITEM
26-17	6 – 316L Stainless Steel	7 – 5-500 psig 0.34-34.5 bar	K – DN 15 L – DN 20 M – DN 25	5.12 130 5.90 150 6.30 160	3.74 95 4.13 105 4.53 115	 B – Form B - raised face D – Form D - ring joint 	A - None ← → ← F - 1/4" NPTF 1 x in ← → ← G - 1/4" NPTF 1 x in ← ↓ L - 1/4" NPTF 1 x in, 1 x out	3 - C _V = 0.14	N – None
							~		

Example for selecting a part number:

Kits

	BASIC SERIES	PART NUMBER
NON METALLIC	26-17XXFXXXXXX	389-1268
REPAIR	26-17XXFXXXXXX	389-6574



26-2300 Series Regulators - Relief / Backpressure

D26230694X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Inlet Pressure

0-50, 0-150, 0-250 psig / 0-3.4, 0-10.3, 0-17.2 bar

Design Proof Pressure 150% maximum rated

Leakage Bubble-tight

Operating Temperature¹

-40°F to 165°F / -40°C to 74°C

Flow Capacity

C_V = 0.60

Maximum Operating Torque 25 in-lbs / 2.8 N•m

1. For extended temperatures from -40°F to 400°F / -40°C to 204°C, please consult TESCOM.

MEDIA CONTACT MATERIALS

Body

303 Stainless Steel, 316 Stainless Steel, or Aluminum 2024-T351 **Diaphragm**

Buna-N

Main Valve Seat

Teflon®

O-Rings Buna-N

Seals

Teflon®

Remaining Parts 300 Series Stainless Steel

OTHER

Cleaning CGA 4.1 and ASTM G93 Weight Stainless Model: 2.25 lbs / 1.0 kg Aluminum Model: 1.25 lbs / 0.6 kg

Teflon[®] is a registered trademark of E.I. du Pont de Nemours and Company.



TESCOM 26-2300 Series is a highly accurate, diaphragm sensed backpressure regulator. It controls pressures up to 500 psig / 34.5 bar and offers many C_V s from 0.02 up to 1.0. Air and dome loaded versions are available for remote operation or for use with the TESCOM ER3000 Electropneumatic Controller for automation.

Applications

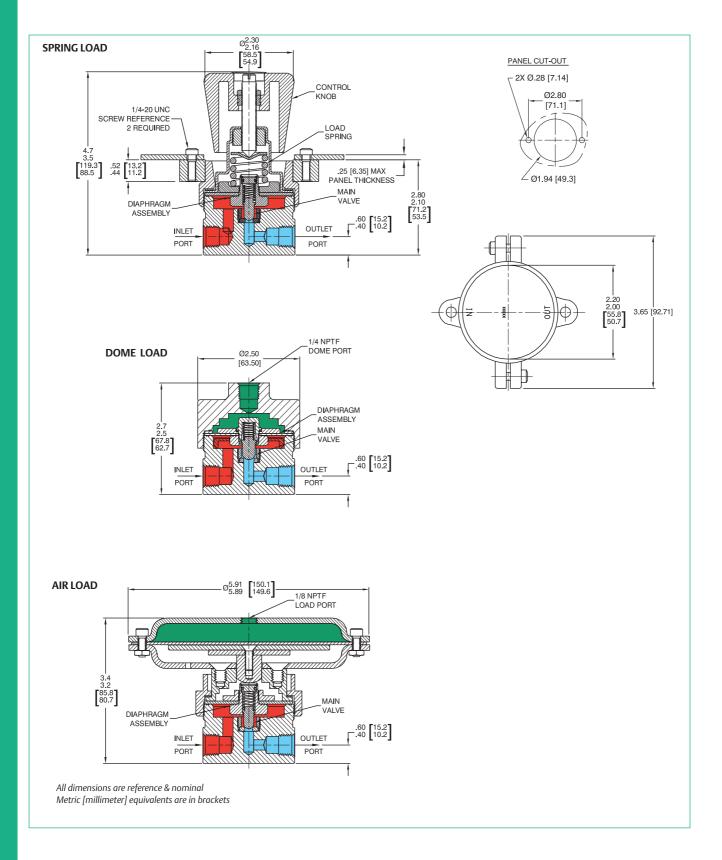
- Hydraulic or pneumatic testing
- Calibration
- Pump discharge pressure control

- Crack to reseat 2% of set pressure
- Easily adjusted, low torque handknob control
- Bubble-tight shutoff at all reseat pressures
- Four flow capacities available: $C_V = 0.60$ standard $C_V = 0.06$, 0.12, 1.0 optional
- Spring, dome, and air loaded models are available
- Panel mounting is standard
- Compatible with TESCOM ER3000 Electropneumatic Controller



TESCØM[®]

26-2300 Series Regulator Drawings

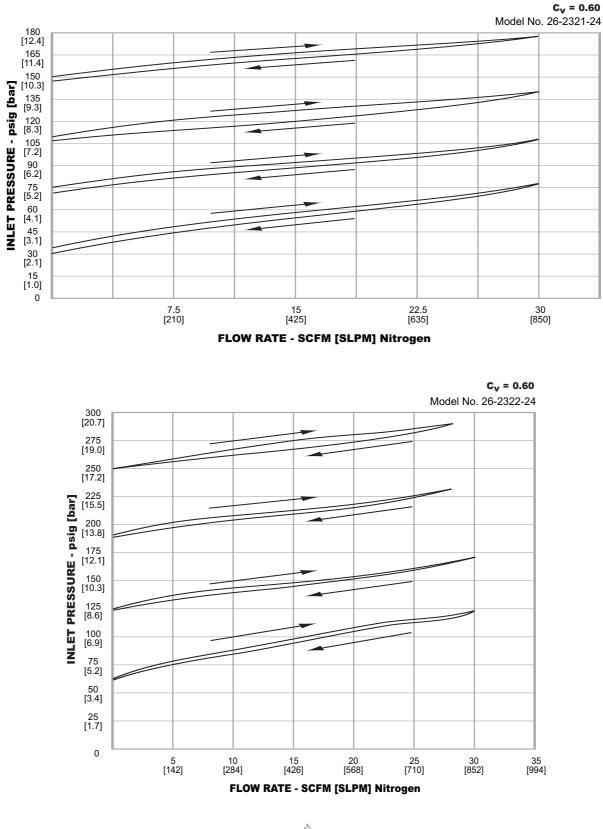




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26-2300 Series Regulator Flow Charts

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.





26-2300 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

Example for selecting a part number:

26-23	2	1	- 2	4
BASIC SERIES	BODY MATERIAL	CONTROL PRESSURE RANGE	INLET AND OUTLET PORT TYPE	INLET AND OUTLET PORT SIZE
26-23	2 – 303 Stainless Steel	0 – 0-50 psig	1 – SAE	4 - 1/4"
	3 – 2024-T351 Aluminum	0-3.4 bar	2 – NPTF	6 - 3/8"
	6 – 316 Stainless Steel	1 – 0-150 psig 0-10.3 bar	3 – MS33649	8 - 1/2"
		2 – 0-250 psig 0-17.2 bar		



TESCØM[®]

26-2500 Series Regulators - Relief / Backpressure

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Controlled Pressure Ranges

0-20, 0-50, 0-125, 0-200 psig 0-1.4, 0-3.4, 0-8.6, 0-13.8 bar 0-300 psig / 0-20.7 bar for Air Load

Design Proof Pressure 150% maximum rated

Leakage Bubble-tight

Operating Temperature -20°F to 165°F / -29°C to 74°C

Flow Capacity $C_V = 5.0$

MEDIA CONTACT MATERIALS

Body, Bonnet, Back-cap 316 Stainless Steel or Brass

Main Valve Seat

Buna-N, Ethylene Propylene (E.P.), Chemraz[®], or Viton[®]

Diaphragm

Gylon[®], Viton[®]

O-Rings Buna-N, Ethylene Propylene (E.P.), Chemraz[®], or Viton[®]

Remaining Parts 300 Series Stainless Steel, Nitronic 60

OTHER

Cleaning CGA 4.1 and ASTM G93

Weight Stainless Steel: 15 lbs / 6.8 kg Brass: 16 lbs / 7.3 kg

Viton[®] is a registered trademark of E.I. du Pont de Nemours and Company. Gylon[®] is a registered trademark of Garlock, Inc. Chemraz[®] is a registered trademark of Greentweed.



DOME LOADED



SPRING LOADED

TESCOM 26-2500 Series has a $C_V = 5.0$ for high flow backpressure applications. Large diaphragm provides excellent sensitivity and minimal crack-to-reseat pressure differential.

Application

• Pump discharge pressure control

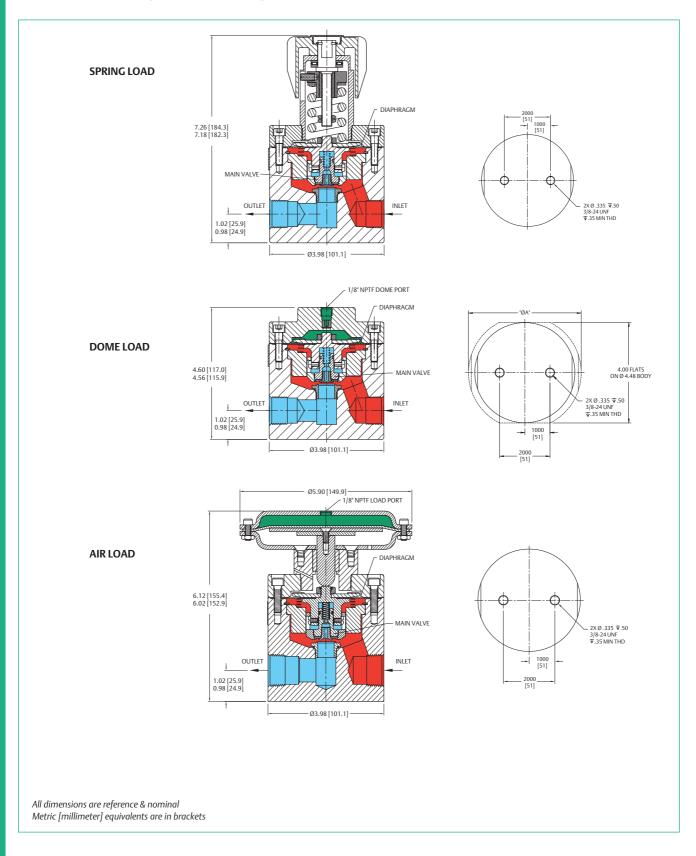
Features and Benefits

- High flow capacity
- Close pressure differential between crack and reseat
- Bubble-tight shutoff at all reseating pressures
- Large diaphragm provides maximum sensitivity
- Dome loaded and air actuated options are available
- Four control pressure ranges



D26251944X012

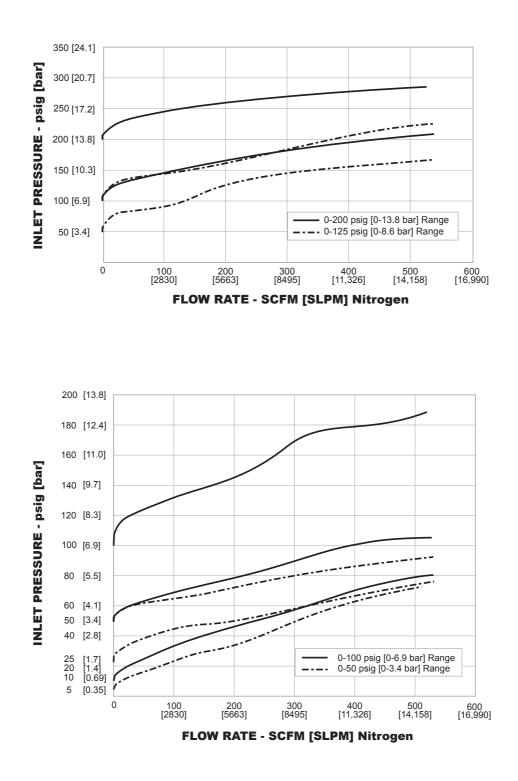
26-2500 Series Regulator Drawings





26-2500 Series Regulator Flow Charts

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.





26-2500 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

Example	for selecting a po	art number:					HA	RING LOAD, ANDKNOB ADJUST DME LOAD R LOAD
26-25	6	1		E	2	08 I	H G	А
BASIC	BODY, BONNET, BACK-CAP	INLET PRESSURE		ND VALVE ATERIAL	INLET AND OUTLET	INLET AND OUTLET	DIAPHRAGM	PORTING
SERIES	MATERIAL		O-Ring	Valve Seat	PORT TYPE	PORT SIZE	MATERIAL	CONFIGURATION
26-25	1 – Brass 6 – 316 Stainless Steel	 0 - 0-20 psig 0-1.4 bar 1 - 0-50 psig 0-3.4 bar 2 - 0-125 psig 0-8.6 bar 3 - 0-200 psig 0-13.8 bar 3 - 0-300 psig 0-20.7 bar (<i>air loaded only</i>) D - 0-200 psig 0-13.8 bar (<i>dome loaded only</i>) 	B − Buna-N E − Ethylene Propylene M − Chemraz® V − Viton®	Buna-N 90 Ethylene Propylene 80 Chemraz® 75 Viton®	1 – SAE 2 – NPTF 3 – MS33649	08 – 1/2" 12 – 3/4" 16 – 1"	G – Gylon® V – Viton® (spring and dome load only)	 A - No gauge ports B - 2 gauge ports at 60° F - 1 inlet gauge port at 90° L - 2 gauge ports at 90°



26-2700 Series Regulators - Relief / Backpressure

D26271957X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Inlet Pressures

Air Loaded: 450 psig / 31.0 bar Dome Loaded: 1000 psig / 68.9 bar Spring Loaded: 0-30 psig / 0-2.1 bar 0-80 psig / 0-5.5 bar 0-185 psig / 0-12.8 bar 0-300 psig / 0-20.7 bar 0-375 psig / 0-25.9 bar

Reference Pressure

Air Loaded: 150 psig maximum (3.1 ratio) / 10.3 bar Dome Loaded: 1000 psig maximum / 68.9 bar

Design Proof Pressure 150% rated pressure

Leakage

Bubble-tight

Operating Temperature See Part Number Selector

Flow Capacity

C_V = 2.0

MEDIA CONTACT MATERIALS

Seat, Main Valve CTFE, Vespel[®] SP21

Body, Bonnet, Back Cap Brass, 303 Stainless Steel, 316 Stainless Steel

O-Rings Buna-N, E.P., Viton[®]

Diaphragm

Gylon®

Remaining Parts 300 Series Stainless Steel, Nitronic 60

OTHER

Cleaning CGA 4.1 and ASTM G93

Weight (approximate)

10.5 lbs / 4.8 kg

Vespel® and Viton® are registered trademarks of E.I. du Pont de Nemours and Company. Gylon® is a registered trademark of Garlock, Inc.





SPRING

TESCOM 26-2700 Series is a high flow, low pressure backpressure regulator with spring, dome and air loading options.

Applications

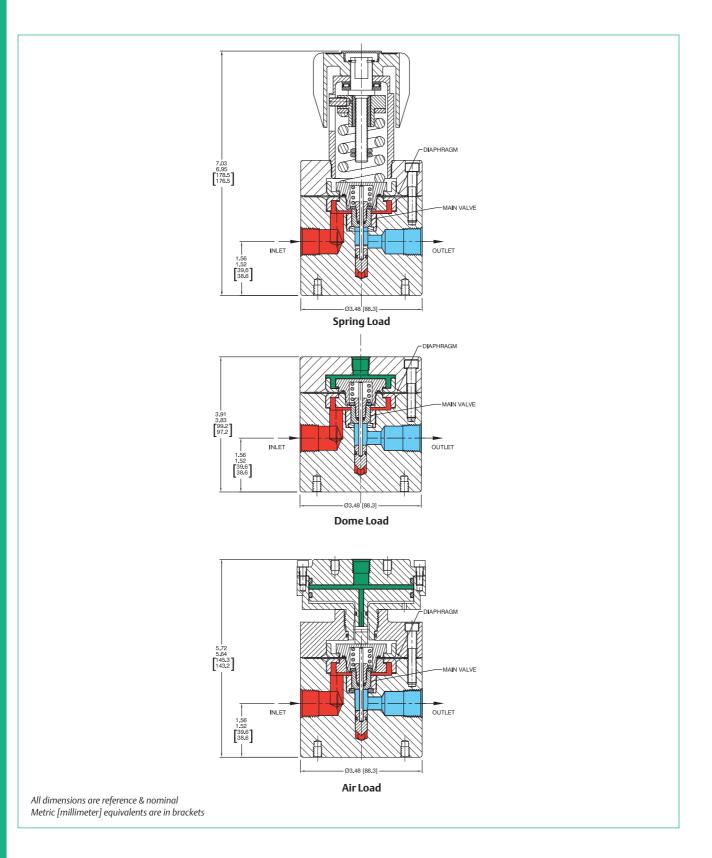
- Pump and compressor control
- Process pressure control
- High flow, low pressure chemical injection

- Gas or liquid service
- Dome and air actuated models are available
- Compatible with TESCOM ER3000 Electropneumatic Controllers
- High flow capabilities



TESCØM[®]

26-2700 Series Regulator Drawing

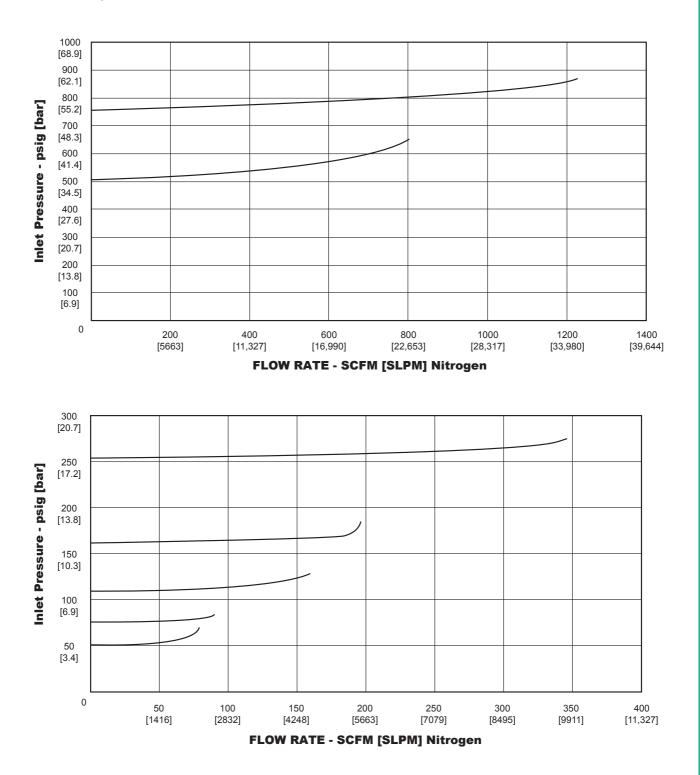




TESC@M[®]

26-2700 Series Regulator Flow Charts

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.





26-2700 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

Example for selecting a part number:

Air Loaded

26-27	2	0 -		v		2	08A
BASIC		MAXIMUM INLET	MATE	RIALS		INLET AND OUTLET	INLET AND OUTLET
SERIES	BODY MATERIAL	PRESSURE	O-RING	VALVE SEAT	OPERATING TEMPERATURE	PORT TYPE	PORT SIZE
26-27	1 – Brass	0 – 450 psig 31.0 bar	B – BUNA-N	CTFE	-40°F to 165°F / -40°C to 74°C	1 – SAE	08 – 1/2"
	2 – 303 Stainless Steel	51.0 Dai	E – E.P.	Vespel [®] SP21	-40°F to 165°F / -40°C to 74°C	2 – NPTF	12 – 3/4"
			M – E.P.	CTFE	-40°F to 165°F / -40°C to 74°C		
			V – Viton®	CTFE	0°F to 165°F / -18°C to 74°C		
			W – Viton®	Vespel [®] SP21	0°F to 300°F / -18°C to 149°C		

Dome Loaded

26-27	2	0 -	V		2	08D	
BASIC	BODY MATERIAL	MAXIMUM INLET	MAT	ERIALS	OPERATING TEMPERATURE	INLET AND OUTLET	INLET AND OUTLET
SERIES	BODY MATERIAL	PRESSURE	O-RING	VALVE SEAT	OPERATING TEMPERATURE	PORT TYPE	PORT SIZE
26-27	1 – Brass	0 – 1000 psig 68.9 bar	E – E.P.	Vespel [®] SP21	-40°F to 165°F / -40°C to 74°C	1 – SAE	08 – 1/2"
	2 – 303 Stainless Steel	00.5 081	M – E.P.	CTFE	-40°F to 165°F / -40°C to 74°C	2 – NPTF	12 – 3/4"
	6 – 316 Stainless Steel		V – Viton®	CTFE	0°F to 165°F / -18°C to 74°C		
			W – Viton®	Vespel [®] SP21	0°F to 300°F / -18°C to 149°C		

Spring Loaded

26-27	2	2 -		V		2	085
BASIC	BODY MATERIAL	MAXIMUM INLET	MA	TERIALS		INLET AND OUTLET	INLET AND OUTLET
SERIES	BODY WATERIAL	PRESSURE	O-RING	VALVE SEAT	OPERATING TEMPERATURE	PORT TYPE	PORT SIZE
26-27	1 – Brass	0 – 0-30 psig 0-2.1 bar	e – E.P.	Vespel [®] SP21	-40°F to 165°F / -40°C to 74°C	1 – SAE	08 – 1/2"
	2 – 303 Stainless Steel	1 – 0-80 psig 0-5.5 bar	M – E.P.	CTFE	-40°F to 165°F / -40°C to 74°C	2 – NPTF	12 – 3/4"
	6 – 316 Stainless Steel	2 – 0-185 psig 0-12.8 bar	V – Viton®	CTFE	0°F to 165°F / -18°C to 74°C		
		3 – 0-300 psig 0-20.7 bar	W – Viton®	Vespel [®] SP21	0°F to 300°F / -18°C to 149°C		
		4 – 0-375 psig 0-25.9 bar					



26-2900 Series Regulators - Relief / Backpressure

D26291387X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Control Pressure

1000 psig / 69.0 bar

Maximum Reference Ranges 1000 psig / 69.0 bar

Bias Pressure Ranges 0, 0-15, 0-30, 0-45 psig / 0, 0-1.0, 0-2.1, 0-3.1 bar

Design Proof Pressure 150% maximum rated

Leakage Bubble-tight

Operating Temperature 0°F to 165°F / -18°C to 74°C

Flow Capacity

C_v = 2.0 Crack-to-Reseat Differential 0-15 psig / 0-1.0 bar Range: 3 psid / 0.21 bar 0-30 psig / 0-2.1 bar Range: 5 psid / 0.34 bar

MEDIA CONTACT MATERIALS

Body

303 Stainless Steel or Brass

Seat CTFE

Diaphragm

(Unreinforced) Viton-A®

O-Rings Viton-A®

Back-up Rings Teflon[®]

Remaining Parts 300 Series Stainless Steel and Brass

OTHER

Cleaning CGA 4.1 and ASTM G93

Weight

10 lbs / 4.5 kg

 ${\rm Viton}^{\otimes}$ and Teflon $^{\otimes}$ are registered trademarks of E.I. du Pont de Nemours and Company.



TESCOM 26-2900 Series is a dome loaded, negative bias, backpressure tracking regulator with a balanced main valve. This regulator controls upstream pressures up to 1000 psig / 69.0 bar with spring bias setting.

Applications

Constant bias applications:

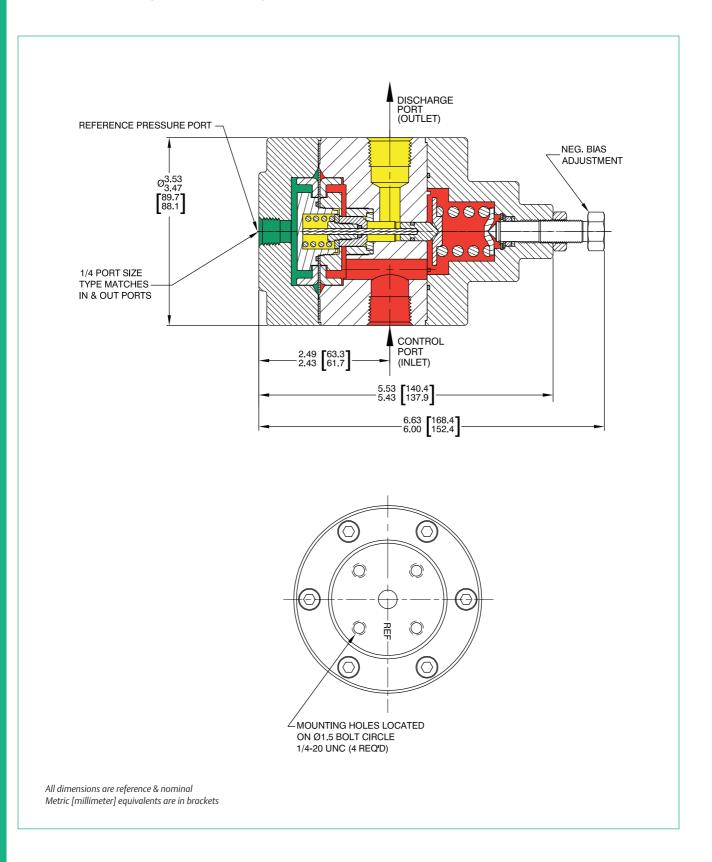
- Offshore diving applications
- Dumping exhaled breath from pressure chamber (BIBS)
- Diving bell

- Balanced stem design eliminates the need to adjust bias over a wide range of operating pressures
- High flow capacity: $C_V = 2.0$
- Diaphragm sensed
- Low accumulation
- Mounts in any position
- Choice of Stainless Steel or Brass construction



TESCØM[®]

26-2900 Series Regulator Drawing

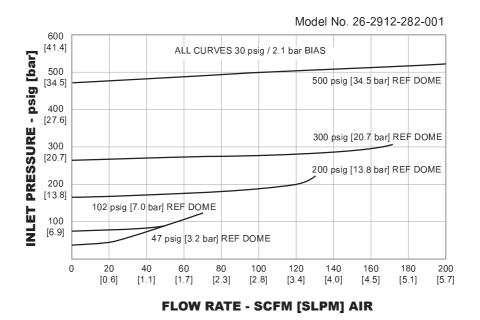




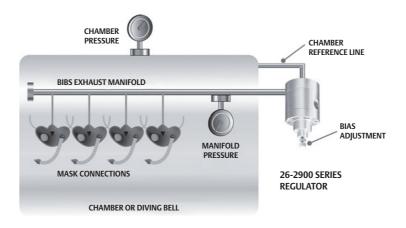
TESCØM[®]

26-2900 Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.



26-2900 Series Regulator Typical Installations



- Dumping exhaled breath out of a pressure chamber (BIBS)
- Constant bias applications such as offshore diving apparatus



26-2900 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

Example for selecting a part number:

26-29	1	2	- 2	8	2	Α
BASIC SERIES	BODY MATERIAL	BIAS PRESSURE RANGE	INLET AND OUTLET PORT TYPE	INLET AND OUTLET PORT SIZE	BIAS MODE	FLOW CAPACITY
26-29		 0 - Zero bias 1 - 0-15 psig / 0-1.0 bar 2 - 0-30 psig / 0-2.1 bar¹ 0-25 psig / 0-1.7 bar² 3 - 0-45 psig / 3.1 bar let pressures 0-500 psig / 34.5 bar let pressures 500-1000 psig / 34.5-69.0 b 	1 – SAE 2 – NPTF 3 – MS33649 9 – BSP ar	8 – 1/2"	2 – Negative	A – C _V = 2.0



44-1700 Series Regulators - Relief / Backpressure

D44171768X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS *Pressure rating per criteria of ANSI/ASME B31.3*

Maximum Inlet Pressure

800 psig / 55.2 bar

Controlled Pressure Ranges 40-150, 40-300, 100-700, 100-800 psig 2.8-10.3, 2.8-20.7, 6.9-48.3, 6.9-55.2 bar

Design Proof Pressure 150% maximum rated

Leakage Bubble-tight

Operating Temperature

-15°F to 140°F / -26°C to 60°C

Flow Capacity $C_V = 0.10$

MEDIA CONTACT MATERIALS

Body

316 Stainless Steel or Brass Seat

CTFE

O-Ring Viton®

Back-up Ring Teflon[®]

Remaining Parts Stainless Model: 316 Stainless Steel Brass Model: Brass and 300 Series Stainless Steel

OTHER

Cleaning CGA 4.1 and ASTM G93

Weight

2 lbs / 0.9 kg

Teflon® and Viton® are registered trademarks of E.I. du Pont de Nemours and Company.



TESCOM 44-1700 Series is a general purpose, compact backpressure regulator for control pressures up to 800 psig / 55.2 bar.

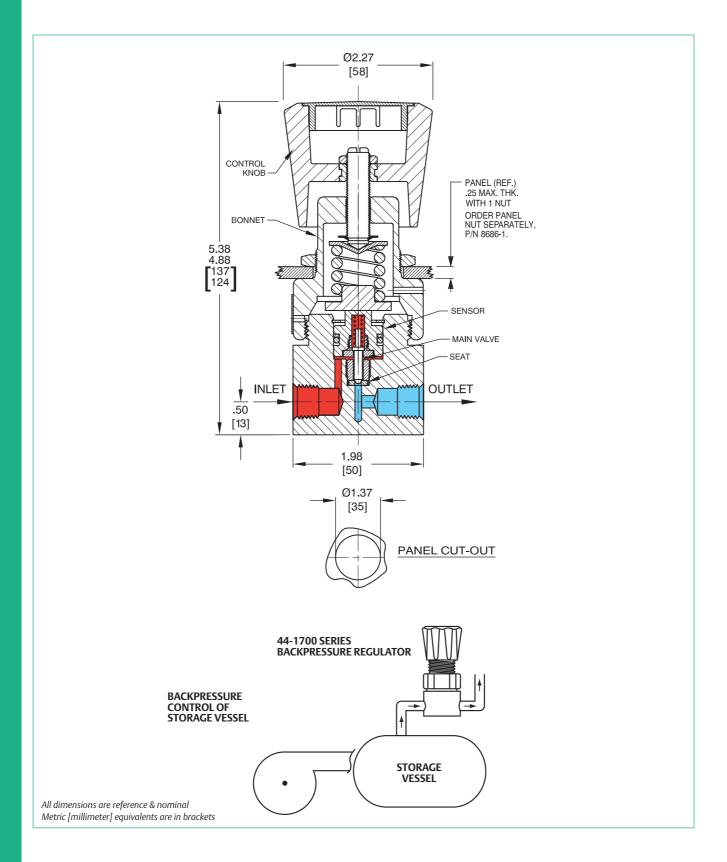
Application

• Industrial equipment for hydraulic or pneumatic service

- Economical, compact design
- Piston sensed design is safe and reliable
- Available in a Stainless Steel or Brass design
- Optional gauge ports and panel mounting
- Flow capacity $C_V = 0.10$
- Low handknob torque for easy operation
- Bubble-tight shutoff at all reseating pressures



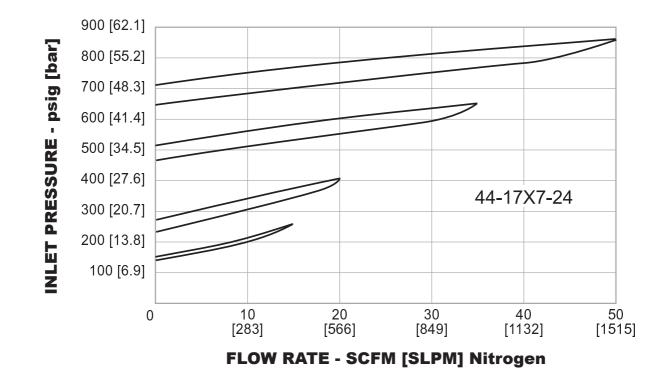
44-1700 Series Regulator Drawing





TESC@M[®]

44-1700 Series Regulator Flow Chart



For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.



44-1700 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

Example for selecting a part number:

44-17	6	7	- 2	4
BASIC SERIES	BODY MATERIAL	INLET PRESSURE	INLET AND OUTLET PORT TYPE	INLET AND OUTLET PORT SIZE
44-17	1 – Brass 6 – 316 Stainless Steel	 2 - 40-150 psig 2.8-10.3 bar 3 - 40-300 psig 2.8-20.7 bar 7 - 100-700 psig 6.9-48.3 bar 8 - 100-800 psig 6.9-55.2 bar 	2- NPTF	4 - 1/4"



44-2300 Series Regulators - Relief / Backpressure

D44231774X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3
Controlled Pressure Ranges

0-25, 0-50, 0-100, 0-250 psig 0-1.7, 0-3.4, 0-6.9, 0-17.2 bar

Design Proof Pressure 150% maximum rated

Leakage Internal: Bubble-tight External: Design to meet < 2 x 10⁻⁸ atm cc/sec He

Operating Temperature -40°F to 140°F / -40°C to 60°C

Flow Capacity $C_V = 0.08$

Maximum Operating Torque 30 in-lbs / 3.4 N•m

MEDIA CONTACT MATERIALS

Body

316 Stainless Steel, Brass, or Monel **Bonnet**

300 Series Stainless Steel, Brass

Seat

CTFE

Diaphragm

316 Stainless Steel or Elgiloy®

Remaining Parts

316 Stainless Steel, Monel (for Monel body)

OTHER

Cleaning CGA 4.1 and ASTM G93

Weight (without gauges)

2 lbs / 0.9 kg

Elgiloy[®] is a registered trademark of Elgiloy Corp.



TESCOM 44-2300 Series is a compact, lightweight, single-stage backpressure regulator for specialty, flammable, and industrial gas flows of less than 4 SCFM / 113 SLPM. Diffusion-resistant metal diaphragm seal ensures gas purity and integrity.

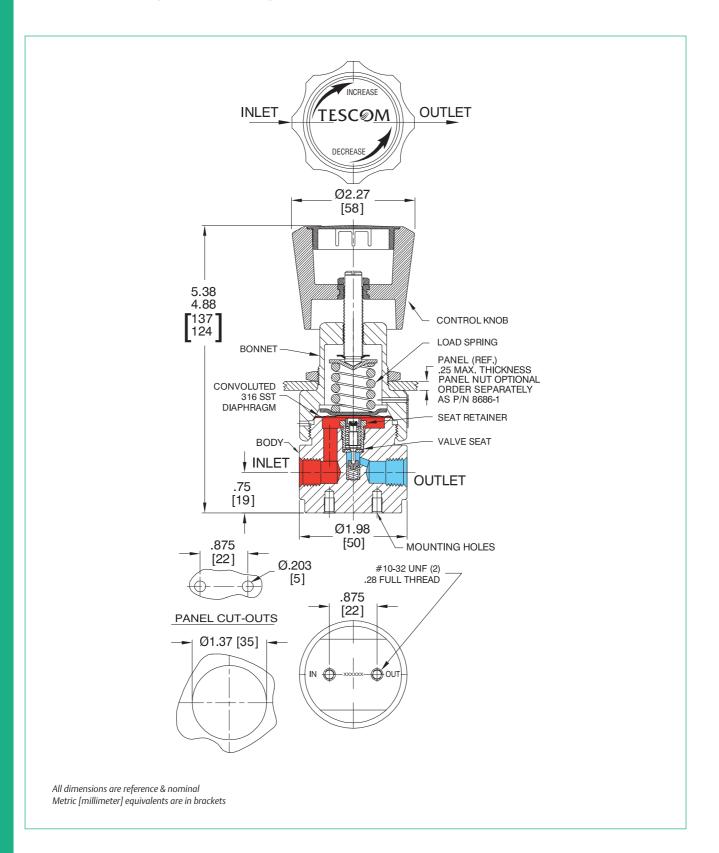
Applications

- Analytical systems
- Gas sampling
- Pilot plants
- OEM packages
- R & D laboratories

- Reduces contamination and provides accurate regulation of corrosive or non-corrosive gases
- Convoluted metal-to-metal sealed diaphragm
- Close pressure differential between crack and reseat
- Compact and economical
- Dome loading is optional
- Panel mounting is available



44-2300 Series Regulator Drawing

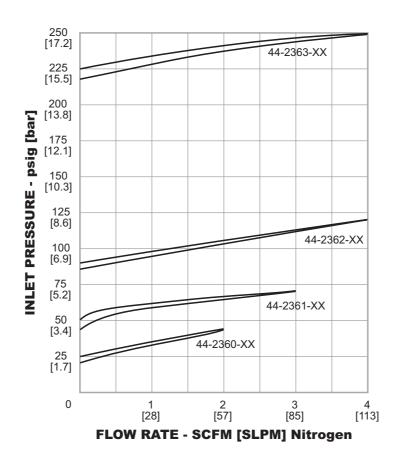




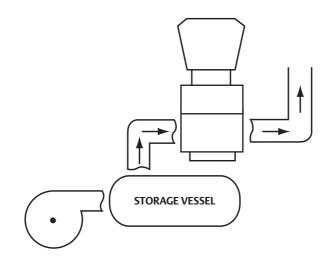
TESC@M[®]

44-2300 Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.



44-2300 Typical Application





44-2300 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

44-23		(5		3	- 2	4
BASIC SERIES	BODY MATERIAL	DIAPHRAGM	SPRING	REMAINING PARTS	CONTROLLED PRESSURE RANGES	INLET AND OUTLET PORT TYPE	INLET AND OUTLET PORT SIZE
44-23	1 – Brass	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	0 – 0-25 psig 1.7 bar	2 – NPTF	4 – 1/4"
	6 – 316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	1 – 0-50 psig 3.4 bar		
	9 – Monel	Elgiloy®	Elgiloy®	Monel	2 – 0-100 psig 6.9 bar		
					3 – 0-250 psig 17.2 bar		



44-2500 Series Regulators - Relief / Backpressure

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Controlled Pressure Ranges 0-25, 0-50, 0-100, 0-250 psig 0-1.7, 0-3.4, 0-6.9, 0-17.2 bar

Design Proof Pressure 150% maximum rated

Leakage Internal: Bubble-tight External: Design to meet < 2 x 10^s atm cc/sec He

Operating Temperature -15°F to 165°F / -26°C to 74°C

Flow Capacity $C_V = 0.30$

Maximum Operating Torque 30 in-lbs / 3.4 N•m

MEDIA CONTACT MATERIALS

Body

316 Stainless Steel or Brass Seat Retainer PEEK

O-Ring

Viton[®], Kalrez[®]

Diaphragm, Filter, Spring 316 Stainless Steel

Remaining Parts

316 Stainless Steel or Brass

OTHER

Cleaning

CGA 4.1 and ASTM G93

Weight (without gauges) 2 lbs / 0.9 kg

 ${\it Viton}^{\otimes}$ and ${\it Kalrez}^{\otimes}$ are registered trademarks of E.I. du Pont de Nemours and Company.



TESCOM 44-2500 Series is a compact, lightweight, single-stage regulator for specialty, flammable, and industrial gases for flows up to 30 SCFM / 850 SLPM. Diffusion-resistant metal diaphragm seal ensures gas purity and integrity.

Application

• General purpose

Features and Benefits

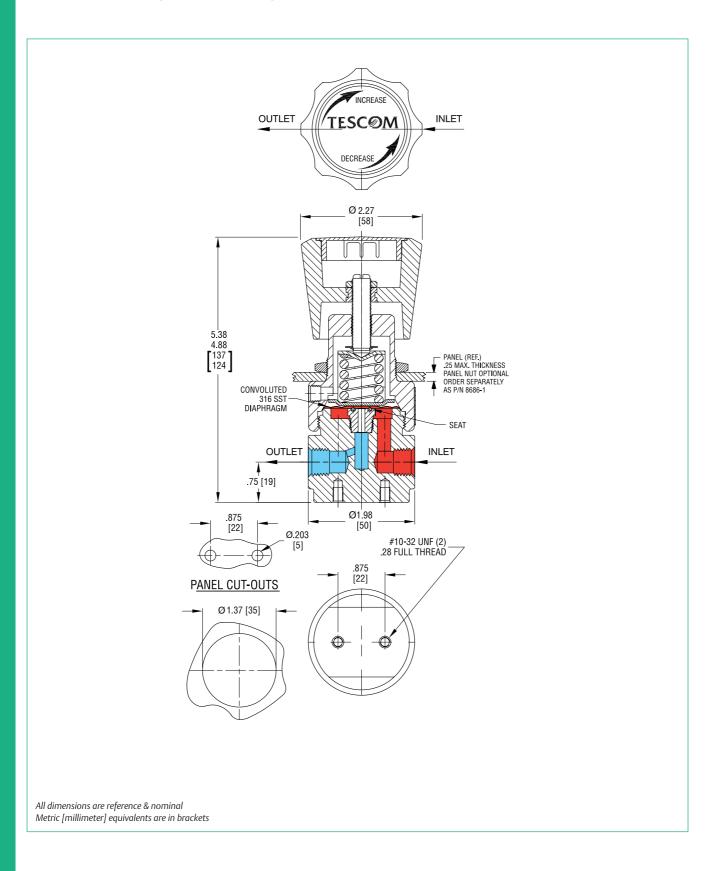
- Reduces contamination and provides accurate regulation of non-corrosive and corrosive gases
- Convoluted metal-to-metal sealed diaphragm
- Close pressure differential between crack and reseat
- Economically priced
- Panel mounting is standard
- Bubble-tight shutoff at all reseating pressures
- Flow capacity $C_V = 0.30$



D44251995X012

TESCØM[®]

44-2500 Series Regulator Drawing

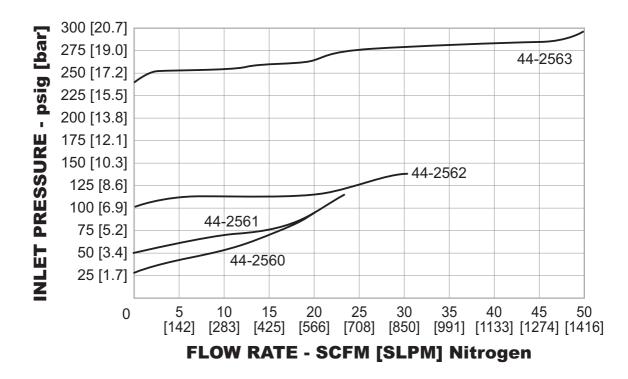




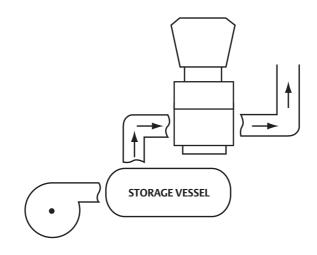
TESCØM[®]

44-2500 Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.



44-2500 Series Typical Application





44-2500 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

44-25	6	2	т	2	4	Α
BASIC SERIES	BODY MATERIAL	CONTROLLED PRESSURE RANGES	O-RING MATERIAL	INLET AND OUTLET PORT TYPE	INLET AND OUTLET PORT SIZE	GAUGE PORT OPTIONS
44-25	1 – Brass 6 – 316 Stainless Steel	 0 - 0-25 psig 0-1.7 bar 1 - 0-50 psig 0-3.4 bar 2 - 0-100 psig 0-6.9 bar 3 - 0-250 psig 0-17.2 bar 	T – Viton® K – Kalrez®	2 – NPTF	4 - 1/4"	A – No gauge ports F – One inlet gauge at 90°



44-2900 Series Regulators - Relief / Backpressure

D44291996X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Controlled Pressure Ranges

0-12, 0-25, 0-50, 0-100, 0-150 psig 0-0.83, 0-1.7, 0-3.4, 0-6.9, 0-10.3 bar

Design Proof Pressure 150% maximum rated

Leakage Internal: Bubble-tight External: Design to meet < 2x10[®] atm cc/sec He

Operating Temperature -15°F to 165°F / -26°C to 74°C

Flow Capacity $C_V = 0.3$

MEDIA CONTACT MATERIALS

Body

316 Stainless Steel

Seat Retainer

O-Rina

Viton[®], Kalrez[®]

Diaphragm, Spring

316 Stainless Steel Remaining Parts

316 Stainless Steel

OTHER

Cleaning CGA 4.1 and ASTM G93

Weight

3 lbs / 1.4 kg

Viton[®] and Kalrez[®] are registered trademarks of E.I. du Pont de Nemours and Company.



TESCOM 44-2900 Series backpressure regulator is designed to be compact, extremely sensitive and for industrial gases with flows up to 20 SCFM / 566 SLPM. The convoluted Stainless Steel diaphragm provides excellent sensitivity and repeatability; metal-to-metal diaphragm seal minimizes the potential for leakage.

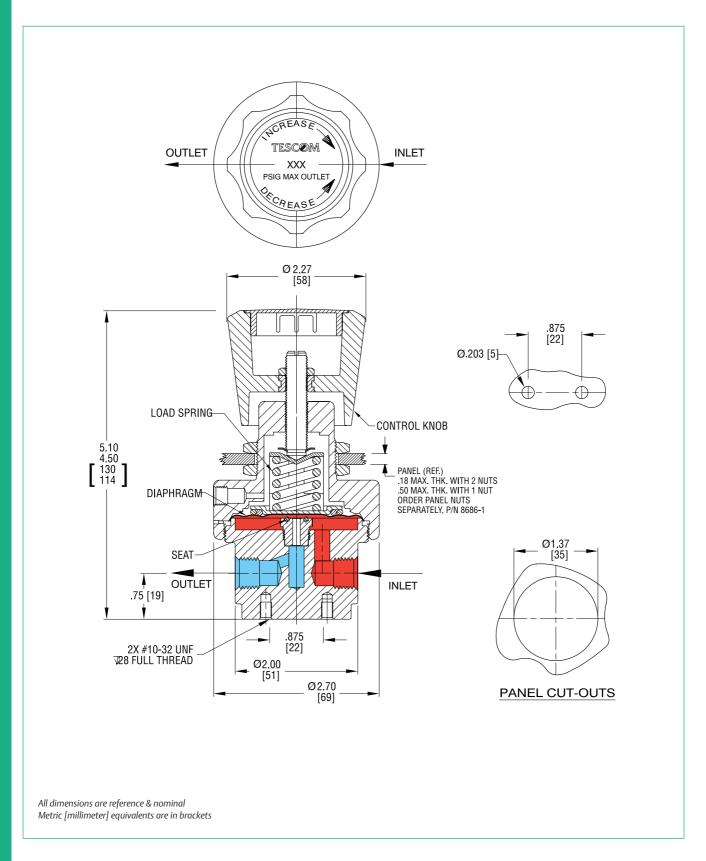
Applications

- R&D laboratories
- Process systems
- Pilot plants

- 316 Stainless Steel diaphragm provides metal-tometal sealing integrity and good sensitivity
- Large sensing seat area ratio provides a low crack to reseat pressure differential and excellent repeatability
- Bubble-tight shutoff at all reseating pressures
- Flow capacity $C_V = 0.3$
- Panel mounting is standard
- Suitable for non-corrosive and corrosive gases



44-2900 Series Regulator Drawing

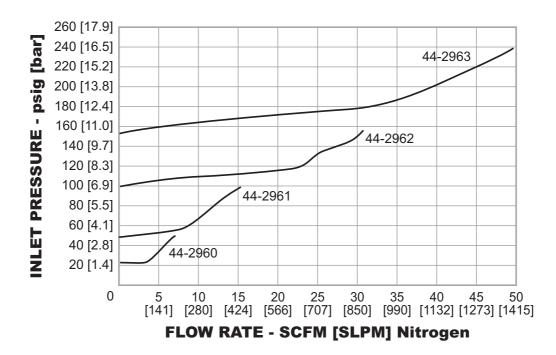




TESC@M[®]

44-2900 Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.





44-2900 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

44-29	6	2	т	2	4	Α
BASIC SERIES	BODY MATERIAL	CONTROLLED PRESSURE RANGES	O-RING MATERIAL	INLET AND OUTLET PORT TYPE	INLET AND OUTLET PORT SIZE	GAUGE PORT OPTIONS
44-29	6 – 316 Stainless Steel	 0 - 0-25 psig 0-1.7 bar 1 - 0-50 psig 0-3.4 bar 2 - 0-100 psig 0-6.9bar 3 - 0-150 psig 0-10.3 bar L - 0-12 psig 0-0.83 bar 	T – Viton® K – Kalrez®	2 –NPTF	4 – 1/4*	A – No gauge ports F – 1 inlet gauge at 90°



44-4700 Series Regulators - Relief / Backpressure

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Inlet Pressure

50 mm Hg absolute - 15 psig / 1 bar 50 mm Hg absolute - 50 psig / 3.4 bar 50 mm Hg absolute - 100 psig / 6.9 bar 50 mm Hg absolute - 150 psig / 10.3 bar

Design Proof Pressure 150% maximum rated

Leakage Internal: Bubble-tight External: ≤ 2 x 10⁻⁸ atm cc/sec He

Ambient Operating Temperature

-40°F to 165°F / -40°C to 74°C Flow Capacity

 $C_V = 0.04$ $C_V = 0.30$ (optional)

Maximum Operating Torque 25 in-lbs / 2.8 N•m

MEDIA CONTACT MATERIALS

Body

316 Stainless Steel

Bonnet Electroless Nickel Plated Brass

Seat Teflon®

Spring Main Valve and Bias 316 Stainless Steel

Diaphragm 316 Stainless Steel

Remaining Parts 316 Stainless Steel

OTHER

Cleaning CGA 4.1 and ASTM G93

Weight (without gauges)

2.75 lbs / 1.2 kg

Teflon[®] is a registered trademark of E.I du Pont de Nemours and Company.



TESCOM 44-4700 Series is an extremely sensitive, high purity, backpressure regulator for specialty, flammable and industrial gases for low pressure, and sub-atmospheric pressure control. Diffusionresistant metal diaphragm seal ensures gas purity and leak integrity.

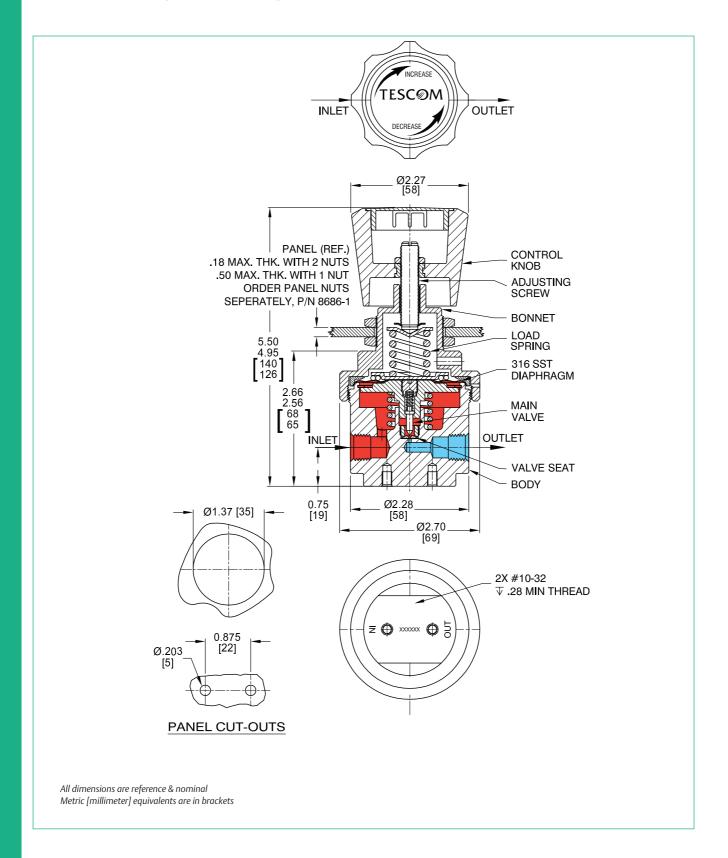
Applications

- Analytical systems
- Sample systems
- Pilot plants

- 316 Stainless Steel diaphragm provides metal-tometal sealing integrity and good sensitivity
- Large sensing seat area ratio provides a low crack-to-reseat pressure differential and excellent repeatability
- Negative spring bias for vacuum systems
- Adjustable stop limits maximum outlet pressure
- NACE compliant designs are available



44-4700 Series Regulator Drawing

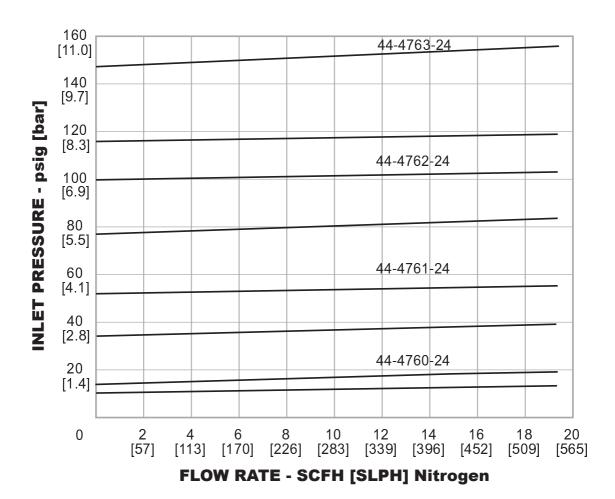




TESC@M[®]

44-4700 Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.





44-4700 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

44-47	6	0	- 2	4	
BASIC SERIES	BODY MATERIAL	INLET PRESSURE RANGES ¹	INLET AND OUTLET PORT TYPE	INLET AND OUTLET PORT SIZE	OPTIONS
44-47	6 – 316 Stainless Steel	 0 - 50 mm Hg absolute - 15 psig / 1 bar 1 - 50 mm Hg absolute - 50 psig / 3.4 bar 2 - 50 mm Hg absolute - 100 psig / 6.9 bar 3 - 50 mm Hg absolute - 150 psig / 10.3 bar 1. 28" Hg = 50 mm Hg absolute 	1 - SAE 2 - NPTF 3 - MS33649 H - HPIC	4 - 1/4" 6 - 3/8"	-501 – C _V = 0.30



44-5500 Series Regulators - Relief / Backpressure

D44551997X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Controlled Pressure Ranges

0-50, 0-100, 0-300 psig 0-3.4, 0-6.9, 0-20.7 bar

Design Proof Pressure 150% maximum rated

Leakage Bubble-tight

Ambient Operating Temperature -15°F to 200°F / -26°C to 93°C

Flow Capacity $C_V = 0.3$

MEDIA CONTACT MATERIALS

Body

316 Stainless Steel or Brass

Seat Retainer

PEEK O-Ring

Viton[®], Kalrez[®]

Remaining Parts Stainless Model: Stainless Steel Brass Model: Brass

OTHER

Cleaning CGA 4.1 and ASTM G93

Weight (without gauges) 2 lbs / 0.9 kg

 ${\rm Viton}^{\otimes}$ and Kalrez $^{\otimes}$ are registered trademarks of E.I. du Pont Nemours and Company.



TESCOM 44-5500 Series general purpose, compact backpressure regulator controls pressures up to 300 psig / 20.7 bar and is suitable for gas or liquid service.

Applications

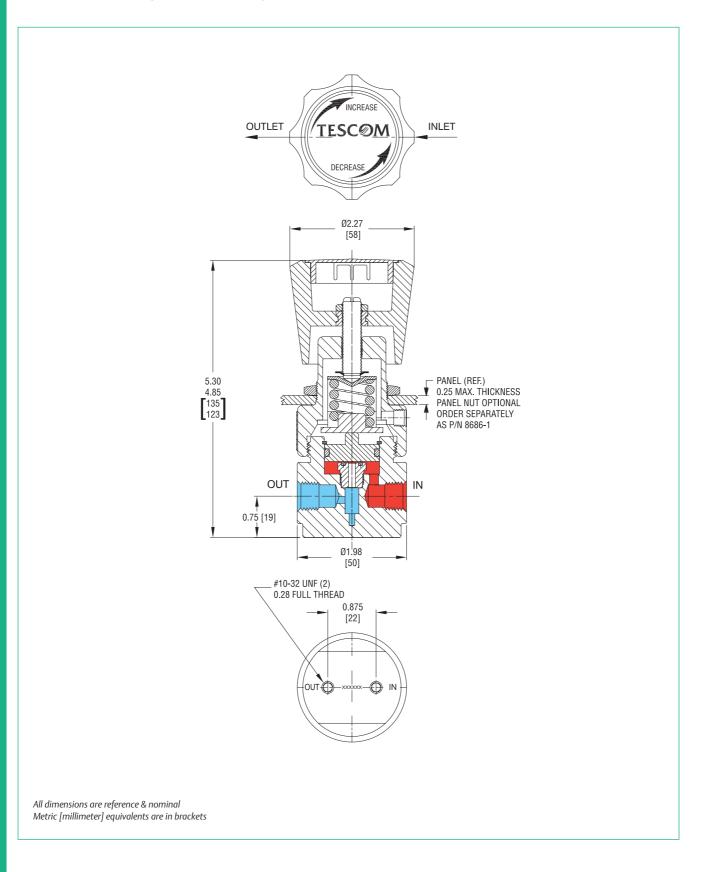
- General purpose
- Industrial equipment for hydraulic or pneumatic service
- Backpressure pump control

- Economical, compact design
- Piston sensed design is safe and reliable
- Choice of Stainless Steel or Brass construction
- C_V = 0.3
- Low handknob torque
- Bubble-tight shutoff at all reseating pressures
- Panel mounting is standard
- Optional gauge ports



TESCØM[®]

44-5500 Series Regulator Drawing

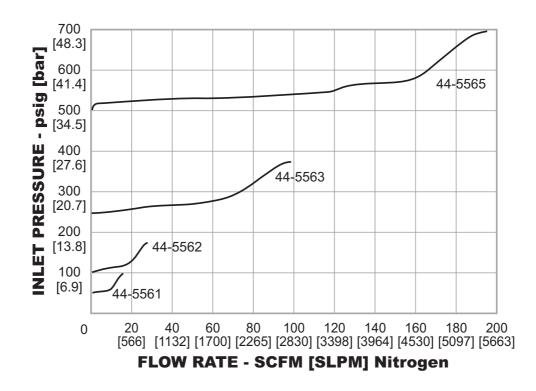




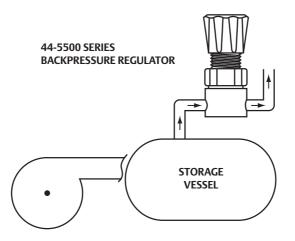
TESC_ØM[®]

44-5500 Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.



44-5500 Series Vessel Mounting





44-5500 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

44-55	6	2	V	2	4	Α
BASIC SERIES	BODY MATERIAL	CONTROLLED PRESSURE RANGES	O-RING MATERIAL	INLET AND OUTLET PORT TYPE	INLET AND OUTLET PORT SIZE	GAUGE PORT OPTIONS
44-55	1 – Brass	1 – 0-50 psig	T – Viton®	2 – NPTF	4 – 1/4"	A – No gauge ports
	6 – 316 Stainless Steel	0-3.4 bar 2 – 0-100 psig	K – Kalrez®			←)←
		0-6.9 bar 3 – 0-300 psig 0-20.7 bar				F – 1 inlet gauge at 90°



54-2100 Series Regulators - Relief / Backpressure

D54211635X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Inlet Pressure 15,000 psig / 1034 bar

Controlled Pressure Ranges 0-500, 0-800, 10-1500, 15-2500, 25-4000, 50-6000, 200-10,000, 300-15,000 psig 0-34.5, 0-55.2, 0.69-103, 1.0-172, 1.7-276, 3.4-414, 13.8-690, 20.7-1034 bar

Design Proof Pressure 150% maximum rated

Leakage Maximum 2 drops/minute at 150 SUS at 2500 psig / 172 bar

Ambient Operating Temperature¹ -15°F to 165°F / -26°C to 74°C

Flow Capacity $C_V = 0.08$

Maximum Operating Torque 40 in-lbs / 4.5 N•m

MEDIA CONTACT MATERIALS

Body

316 Stainless Steel

Seat and Poppet 17-4 Stainless Steel

O-Ring See Part Number Selector

Back-up Ring Inlet Pressure Ranges 2500-10,000 psig / 172-690 bar: Teflon® 15,000 psig / 1034 bar: CTFE

Valve Seal

Vespel®

Sensor Seal Inlet Pressure Ranges

500-10,000 psig / 34.5-690 bar: CTFE 15,000 psig / 1034 bar: Vespel®

Remaining Parts 300 Series Stainless Steel

OTHER

Cleaning CGA 4.1 and ASTM G93 Weight 5 lbs / 2.3 kg

1. For extended temperatures from -40°F to 400°F / -40°C to 204°C, consult TESCOM. Teflon®, Viton®, Kalrez®, and Vespel® are registered trademarks of E.I. du Pont de Nemours and Company.



DOME LOADED

TESCOM 54-2100 Series backpressure regulator is suitable for 15,000 psig / 1034 bar liquid applications. Modifications are also available for 20,000 psig / 1379 bar and 30,000 psig / 2068 bar. Hardened Stainless Steel seat and stem provide excellent wear resistance in harsh applications.

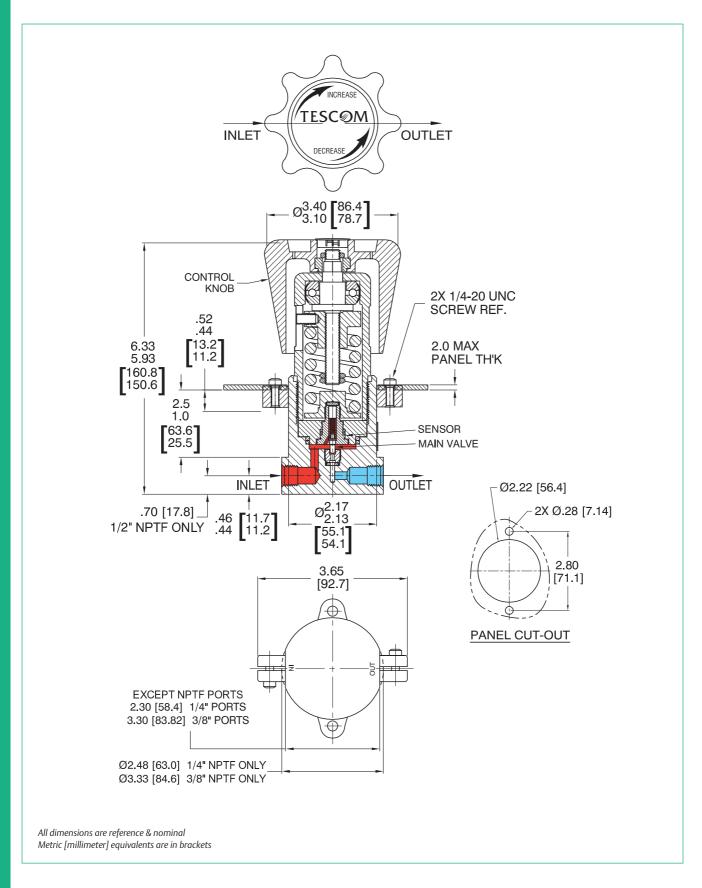
Applications

- Pump discharge pressure control
- Chemical injection
- Burst testing

- Accuracy ± 1% of control pressure range
- Easily adjusted, low torque handknob control, dome and air loaded versions are available
- Hardened Stainless Steel seats
- Safe and reliable piston-style sensor
- Panel mounting is standard
- Compatible with TESCOM's air actuator and ER3000 Electropneumatic Controllers



54-2100 Series Regulator Drawing

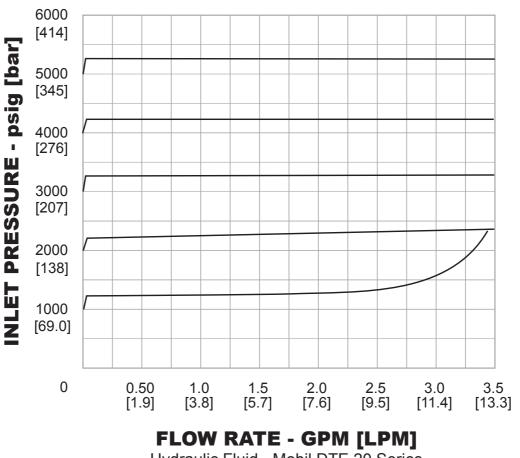




TESC@M[®]

54-2100 Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.



Hydraulic Fluid - Mobil DTE 20 Series



54-2100 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

54-21	6	1	D			2	4	
			SOF	T GOODS M	IATERIAL	INLET	INLET	
BASIC SERIES	BODY MATERIAL	INLET PRESSURE	DYNAMIC	STATIC	SEAT	AND OUTLET PORT TYPE	AND OUTLET PORT SIZE	LOADING
54-21	6 – 316 Stainless Steel	 0 - 300-15,000 psig 20.7-1034 bar¹ (Spring only) 1 - 200-10,000 psig 13.8-690 bar² 2 - 50-6000 psig 3.4-414 bar (Spring and Air only) 3 - 25-4000 psig 1.7-276 bar (Spring only) 4 - 15-2500 psig 1.0-172 bar (Spring and Air only) 5 - 10-1500 psig 0.69-103 bar (Spring and Air only) 6 - 0-800 psig 0-55.2 bar (Spring only) 7 - 0-500 psig 0-34.5 bar (Spring and Dome only) 		Buna-N Viton® Kalrez® Ethylene Propylene	17-4 Stainless Steel 17-4 Stainless Steel 17-4 Stainless Steel 17-4 Stainless Steel	3/8" medium pres. 2. Not to be used wit	 4 - 1/4" 6 - 3/8" 8 - 1/2" (NPTF/SAE/ MS33649 only) 9 - 9/16" (MP/HP only) 12 - 3/4" (MP only) 12 - 3/4" (MP only) 12 - 3/4" (MP only) 	33649 ports



54-2300 Series Regulators - Relief / Backpressure

D54231641X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Inlet Pressure

Spring and Dome Loaded: 5000 psig / 345 bar Air Actuated: 10,000 psig / 690 bar

Control Pressure Ranges 1000, 1500, 2500, 3500, 5000 and 10,000 psig 69.0, 103, 172, 241, 345 and 690 bar

Design Proof Pressure 150% of maximum rated

Leakage 2 drops/min at 150 S.U.S. at 2500 psig / 172 bar

Operating Temperature (media)¹ -40°F to 165°F / -40°C to 74°C

Flow Capacity $C_V = 1.6$

MEDIA CONTACT MATERIALS

Body

303 or 316 Stainless Steel

Seat, Poppet and Sensor 17-4 PH Stainless Steel

O-Rings

Buna-N, Viton[®], Ethylene Propylene or Polyurethane

Back-up Rings PTFE

Bonnet (Spring load only) 303 Stainless Steel

Remaining Parts 300 Stainless Steel

OTHER

Cleaning CGA 4.1 and ASTM G93

Weight

Spring and Dome Loaded: 15 lbs / 6.8 kg Air Actuated: 30 lbs / 13.6 kg

1. Operating temperature range dependent on o-ring material.

Teflon $^{\otimes}$ and Viton $^{\otimes}$ are registered trademarks of E.I. du Pont de Nemours and Company.



DOME LOADED

SPRING LOADED

TESCOM 54-2300 Series backpressure hydraulic regulator is capable of flows from 5-50 GPM and is available in air load for use with the TESCOM ER3000 Electropneumatic Controller.

Applications

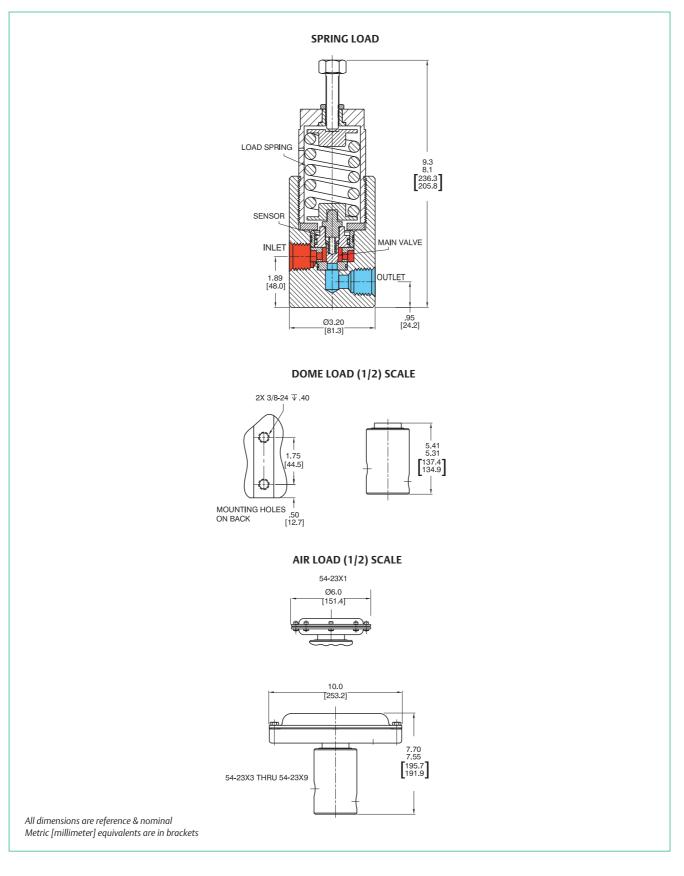
- Hydraulic test stands
- Process control

- Wear rings available for non-lubricating media
- Control pressure up to 10,000 psig / 690 bar
- Flow Capacity $C_V = 1.6$
- Excellent crack-to-reseat ratio
- Hardened metal-to-metal seats for heavy duty service
- Choice of spring, dome and air actuated loading
- Standard side mounting holes



TESCØM[®]

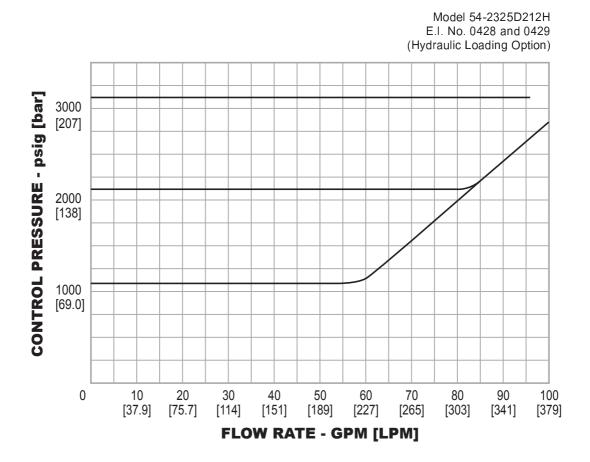
54-2300 Series Regulator Drawing





54-2300 Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.





54-2300 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

54-23	2	1		1		2	12	S	
DAGIC	BODY MATERIAL	Control pressure Ranges		SOFT GOOD	S MATERIAL		DODT	DODT	LOADING
BASIC SERIES			O-RIN DYNAMIC	gs Static	SEAT	TEMPERATURE (MEDIA ONLY)	PORT TYPE	PORT SIZE	METHOD
54-23	 2 - 303 Stainless Steel 6 - 316 Stainless Steel 	 0 - 20-1000 psig 1.4-69.0 bar (spring only) 1 - 20-1500 psig 1.4-103 bar (spring and air only) 3 - 50-3500 psig 3.4-241 bar (spring only) 50-2500 psig 3.4-172 bar (air only 30:1*) 5 - 200-5000 psig 13.8-345 bar (spring and dome 1:1 and air 75:1) 9 - 250-10,000 psig 17.2-690 bar (air only 125:1*) 	 D - Buna-N T - Viton[®] U - Polyurethane Z - Ethylene Propylene 	Buna-N Viton® Polyurethane Ethylene Propylene	17-4 Stainless Steel 17-4 Stainless Steel 17-4 Stainless Steel	-40°F to 165°F -40°C to 74°C -15°F to 300°F -26°C to 149°C -15°F to 125°F -26°C to 52°C -40°F to 225°F -40°C to 107°C	1 – SAE 2 – NPTF	8 - 1/2* 12 - 3/4*	S – Spring H – Dome A – Air



54-2700 Series Regulators - Relief / Backpressure

D54271905X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Inlet Pressure

Air Loaded: 500 psig / 34.5 bar **Dome Loaded:** 5500 psig / 379 bar **Spring Loaded:** 500 psig / 34.5 bar

Design Proof Pressure 150% of maximum operating

Maximum Air Operator Pressure 100 psig / 6.9 bar

Operating Temperature¹ -40°F to 165°F / -40°C to 74°C

Internal Leakage

Bubble-tight

Flow Capacity (main valve) $C_V = 5.0$

MEDIA CONTACT MATERIALS

Body

303 and 316 Stainless Steel Seat

Glass Filled Peek, Vespel[®] SP1

O-Rings Buna-N, Viton[®], Ethylene Propylene

Back-up Rings

Teflon®

Remaining Parts 303 Stainless Steel

OTHER

Cleaning

CGA 4.1 and ASTM G93

Weight (approximately) 30 lbs / 13.6 kg

 Operating temperature range dependent on O-ring material.
 Teflon[®], Viton[®] and Vespel[®] are registered trademarks of E.I. du Pont de Nemours and Company.



TESCOM 54-2700 Series high flow backpressure regulator. The soft seat allows for hydraulic or pneumatic service. Optional with air load for use with the TESCOM ER3000 Electropneumatic Controller.

Applications

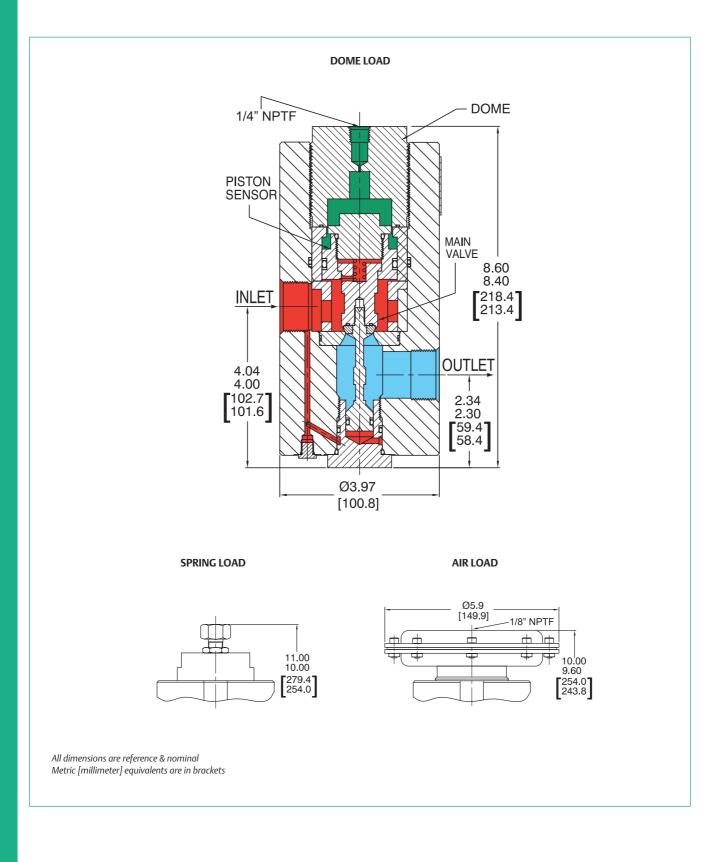
- Process control
- High flow pump discharge control
- Hydraulic test stands

- Available in air, dome, and spring loaded versions
- Compatible with TESCOM ER3000 Electropneumatic Controller (air load only)
- High flow: $C_V = 5.0$
- 500 or 5500 psig / 34.5 or 379 bar maximum controlled pressure range



TESCØM[®]

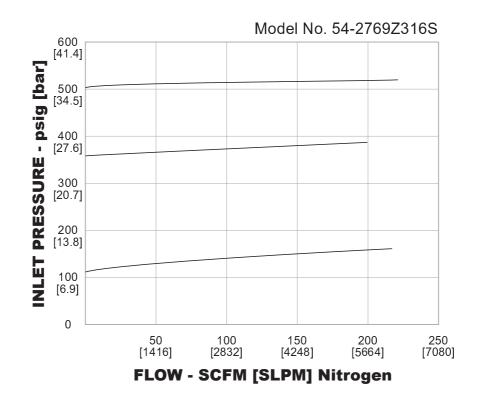
54-2700 Series Regulator Drawing

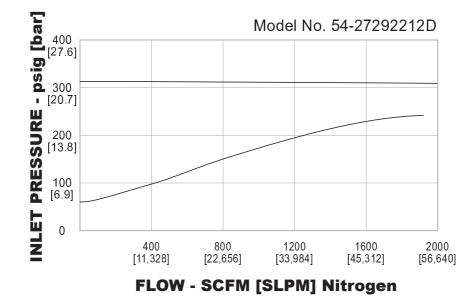




54-2700 Series Regulator Flow Charts

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.







54-2700 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

54-27	2	9		Z		2	16	Α
BASIC	BODY MATERIAL	CONTROL PRESSURE		SOFT GOODS MATI	INLET AND OUTLET	PORT	LOADING	
SERIES	BODTWATERIAL	CONTROL PRESSURE	O-RINGS	SEAT	TEMPERATURE	PORT TYPE	SIZE	OPTIONS
54-27	 2 – 303 Stainless Steel 6 – 316 Stainless Steel 	9 – 500 psig / 34.5 bar (5500 psig / 379 bar for dome load only)	T – Viton [®] Z – Ethylene Propylene D – Buna-N	Glass Filled Peek Glass Filled Peek Glass Filled Peek	-15°F to 300°F -26°C to 149°C -40°F to 250°F -40°C to 121°C -40°F to 165°F	1 – SAE* 2 – NPTF 3 – MS33649	16 – 1"	A – Air D – Dome S – Spring
			V – Viton®	Vespel [®] SP1	-40°C to 74°C -15°F to 300°F -26°C to 149°C	*Body diameter	r is 4.50"	



54-3500 Series Regulators - Relief / Backpressure

D543510148XEN2

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Controllable Inlet Pressure 10.000 psig / 690 bar

Design Proof Pressure 150% maximum rated

Leakage Internal & external: Bubble-tight

Operating Temperature

-15°F to 140°F / -26 °C to 60 °C

Flow Capacity $C_V = 0.08$

MEDIA CONTACT MATERIALS

Body

316L Stainless Steel

Bonnet

300 Series Stainless Steel Seat

CTFE, Vespel[®] SP-1, PEEK, 17-4 hardened Stainless Steel

Remaining Parts 300 Series Stainless Steel

Inlet & Outlet Port Type

NPTF and Medium Pressure Inlet and Outlet Port Size 1/4", 3/8"

Weight

6 lbs / 2.7 kg

Teflon $^{\circ}$, Kalrez $^{\circ}$, Vespel $^{\circ}$ and Viton $^{\circ}$ are registered trademarks of E.I du Pont de Nemours and Company.



TESCOM 54-3500 two-stage hydraulic back pressure regulator reduces the controlled inlet pressure in 2 steps. The integrated second stage is self loading and adjusts itself to 50% of the inlet pressure, regardless if the unit is spring, air or dome loaded. This reduction of differential pressure per stage significantly reduces the destructive force of erosion and cavitation. A wide range of soft goods and valve trim materials, including ceramic option, allow for media specific regulator selection.

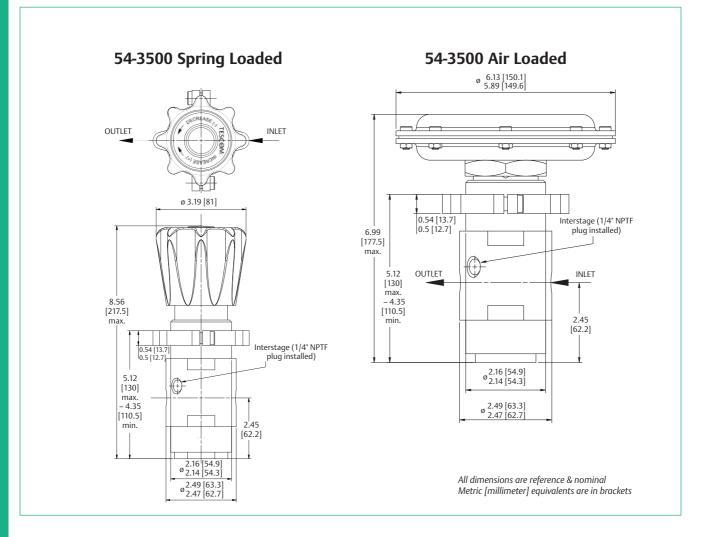
Applications

- High Pressure Hydraulic test benches
- Injection Valve Manufacturing & Testing
- Supercritical media applications
- Chemical injection

- Longer lifetime than single stage solutions by reduced erosion and cavitation
- Lower cost of ownership
- Proven Tescom valve trim modules with many options available



54-3500 Series Regulator Drawing



Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

Exampl	e for selecti	ing a part number	A = Air Lo D = Dome S = Spring	e Loaded						
54-35	6	1	·	Т	2	4 A	1	5	0	
BASIC		INLET	SOFT GOOD	S MATERIAL	INLET	INLET	FLOW	SEAT	GAUGE	
SERIES	MATERIAL	PRESSURE	O-RING	BACK-UP RING	OUTLET PORT TYPE	OUTLET PORT SIZE	CAPACITY	MATERIAL	PORT OPTIONS	MOD
54-35	6 – Stainless Steel	1 – 200 - 10000 psig 14 - 690 bar 2 – 50 - 6000 psig 3.4 - 414 bar	B - BUNA-A T - Viton® U - Urethane V - Kalrez® Z - EP	Teflon® Teflon® Teflon® Teflon® Teflon®	2 – NPTF 6 – Medium Pressure	4 – 1/4" 6 – 3/8"	1 – Cv = 0.08	0 - CTFE 5 - 17-4 Stainless Steel 7 - Vespel [®] SP-1 8 - PEEK	0 – NONE	001 – Ceramic Stem



BB-3 Series Regulators - Relief / Backpressure

DBB031790X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Inlet Pressure Ranges See Part Number Selector

Design Proof Pressure 150% of maximum pressure

Operating Temperature¹ -15°F to 140°F / -26°C to 60°C

Flow Capacity $C_V = 0.2$

Internal Leakage Bubble-tight

MEDIA CONTACT MATERIALS

Body

Nickel-plated Aluminum or 316 Stainless Steel Seat Tefzel®, CTFE, PTFE or Vespel®

O-Rings

Ethylene Propylene, Buna-N, Viton® or Kalrez®

Remaining Parts 300 Series Stainless Steel or Aluminum

OTHER

Cleaning

CGA 4.1 and ASTM G93

Connections

1/4" NPTF or SAE inlet and outlet ports

Weight Aluminum: 0.5 lbs / 0.2 kg Stainless Steel: 1 lbs / 0.5 kg

1. For extended temperatures from -40°F to 204°F / -40°C to 96°C, consult TESCOM.

Viton®, Vespel®, Kalrez® and Tefzel® are registered trademarks of E.I. du Pont de Nemours and Company.



TESCOM BB-3 is a high pressure, low flow, miniature backpressure regulator. Six control pressure ranges are available up to 1200 psig / 83 bar outlet. This regulator can be used for hydraulic or pneumatic service and is small and compact, weighing approximately 4 oz / 0.11 kg in the standard Aluminum construction (316 Stainless Steel also available).

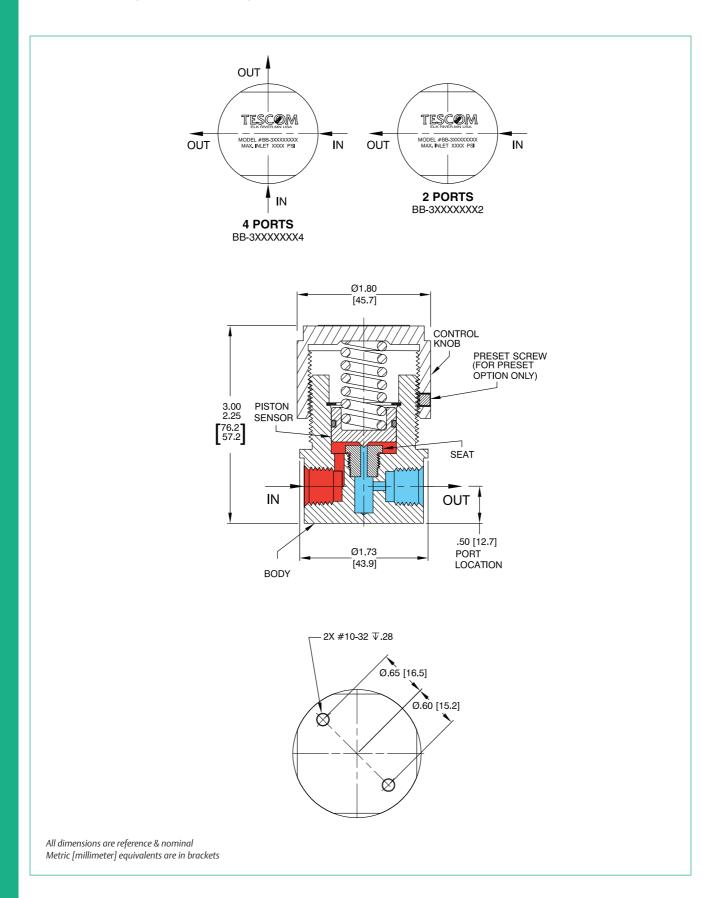
Applications

- Portable equipment
- OEM equipment

- · Economical and extremely compact
- Durable piston sensor design
- High flow capacity
- High temperature version (up to 204°F / 96°C)
- Close pressure differential between crack
 and reseat
- Bubble-tight shutoff at all reseating pressures
- Six control pressure ranges



BB-3 Series Regulator Drawing

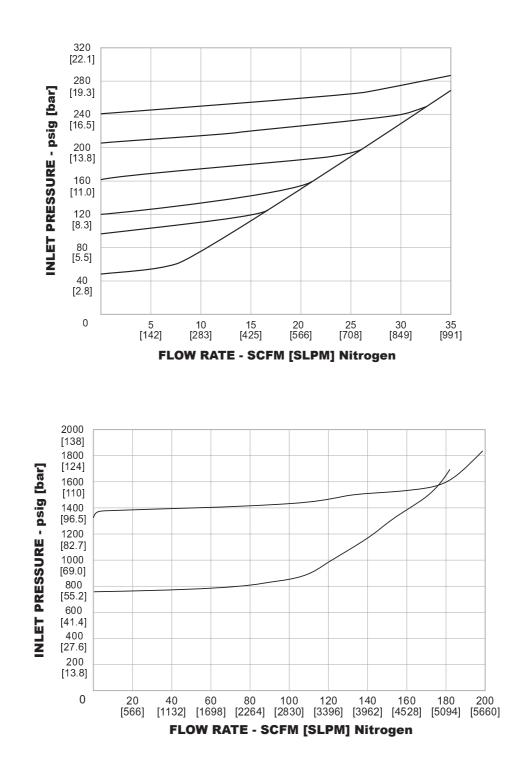




TESC@M[®]

BB-3 Series Regulator Flow Charts

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.





BB-3 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

BB -	3	3	Α	Ľ	1	К	E	A4	
BASIC	FUNCTION	BODY	LOAD TYPE	INLET PRESS	JRE RANGES	SEAT O-RING		PORTING	NUMBER OF
SERIES	FUNCTION	MATERIAL	LOAD TIPE	ADJUSTABLE	PRESET	MATERIAL	SEAL		PORTS
BB	3 – Backpressure *3000 psig / 2 please consul	Aluminum (Spring Load only) 6 – 316 Stainless Steel 07 bar available,	 A – Adjustable P – Preset D – Dome Load (250 psig / 17.2 bar* maximum reference pressure) 	L1 - 0-80 psig 0-5.5 bar L2 - 0-140 psig 0-9.7 bar L3 - 0-220 psig 0-15.2 bar H1 - 0-700 psig 0-48.3 bar H2 - 0-1200 psig 0-82.7 bar D1 - 0-250 psig 0-17.2 bar*	0-80 psig 0-5.5 bar 80-140 psig 5.5-9.7 bar 140-220 psig 9.7-15.2 bar 220-700 psig 15.2-48.3 bar 700-1200 psig 48.3-82.7 bar Dome Load Only	 A - Tefzel[®] K - CTFE V - Vespel[®] T - PTFE (250 psig / 17.2 bar maximum inlet pressure) 	E – Ethylene Propylene N – Buna-N S – Special V – Viton [®] K – Kalrez [®]	A4 – 1/4" NPT B4 – 1/4" SAE B2 – 1/4" SAE A2 – 1/4" NPT	4 2



TESCØM[®]

DV Series Regulators - Relief / Backpressure

DDVXX1800X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS *Pressure rating per criteria of ANSI/ASME B31.3*

Controlled Pressure Range 760 - 50 mm Hg absolute

Design Proof Pressure 150% of maximum operating

Leakage Bubble-tight

Operating Temperatures¹

Buna-N: -40°F to 165°F / -40°C to 74°C **Ethylene Propylene:** -40°F to 250°F / -40°C to 121°C **Viton®:** -15°F to 165°F / -26°C to 74°C

Flow Capacity

 $C_V = 0.25$

Maximum Operating Torque 15 in-lbs / 1.7 N•m

MEDIA CONTACT MATERIALS

Body

Brass or Nickel-plated Aluminum

Diaphragm Buna-N, Ethylene Propylene, Viton®

O-Ring Buna-N, Ethylene Propylene, Viton[®]

Remaining Parts 300 Series Stainless Steel and Brass

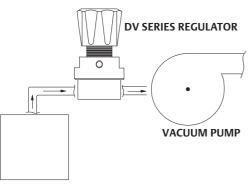
OTHER

Cleaning CGA 4.1 and ASTM G93

Weight (without gauges) Brass: 2.4 lbs / 1.1 kg Aluminum: 1 lb / 0.5 kg

1. For extended temperatures from -40°F to 400° F / -40°C to 204° C, consult Tescom. Viton[®] is a registered trademark of E.I. du Pont de Nemours and Company.

DV Series Typical Application





TESCOM DV Series is a compact, lightweight, diaphragm regulator that offers vacuum control up to 0.1% accuracy. Optional constant bleed feature allows for pressure adjustment in both directions.

Applications

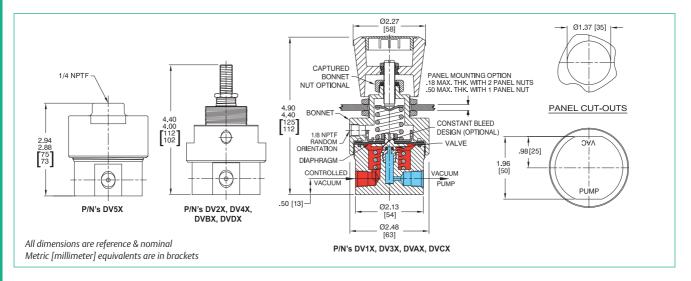
- Instrumentation testing
- Calibration equipment

- Controls sub-atmospheric pressure
- Excellent repeatability
- Accurate diaphragm-type regulation ± 0.1% full scale accuracy
- High sensitivity of 10 mm Hg absolute achieved with constant bleed option
- Easy maintenance
- Low operating handknob torque
- Captured bonnet and panel mounting options are available





DV Series Regulator Drawing



DV Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

							FOR NON-	METALLIC KIT
							К	ITN
							FOR R	EPAIR KIT
							K	
							K	
								느느뱅뱅
Examp	le for selecting a pa	rt number:						OUTLET
DV -			-	В	В	9		F F 9
DV -	1	3	5	В	В	9	A	F F 9
BASIC SERIES	FUNCTION / LOAD TYPE	BODY MATERIAL	CONTROLLED VACUUM PRESSURE ¹	VALVE PARTS	DIAPHRAGM AND O-RING MATERIAL	MOUNTING	PORTING CONFIGURATION (1/4" NPTF GAUGE PORTS)	INLET AND OUTLET GAUGE PORTS TYPE AND SIZE
DV	Standard Vacuum	1 – Brass	NO BLEED	B – Brass	B – Buna-N	9 – None	A – No gauge ports	B – 1/4" SAE
	NO BLEED	3 – Aluminum	5 – 760 -		E – Ethylene	P – Panel	\frown	E – 1/8" NPTF
	1 – Handknob adjust		50 mm Hg		Propylene	Mounting	←()←	F – 1/4" NPTF
	2 – Screwdriver adjust		absolute		V – Viton®		PUMP VACUUM	J – 1/4" MS33649
	3 – Captured bonnet		CONSTANT BLEED				B – Gauge ports at 60°	9 – None
	Hand adjust		5 – 760 -				\mathbf{k}	
	4 – Captured bonnet		100 mm Hg					
	Screw adjust		absolute					
	5 – Dome loaded						F – In gauge at 90°	
	Standard Vacuum							
	CONSTANT BLEED						*	
	A – Handknob adjust						←()←	
	B – Screwdriver adjust							
	C – Captured bonnet						G – In gauge at 90°	
	Hand adjust						(\bigcirc)	
	D – Captured bonnet							
	Screw adjust						PUMP YACUUM	
							L – Gauge ports at 90°	
							l Î	
			1. 28" Hg =	50 mm Hg ab	solute			

